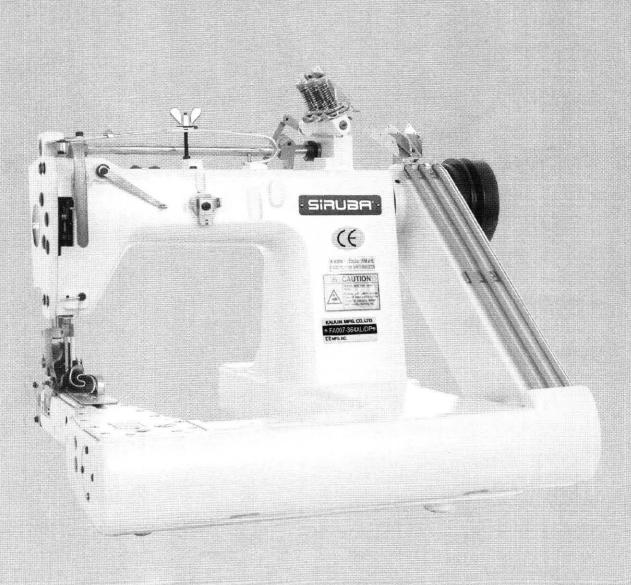
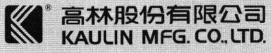


FA007

使用說明與零件圖 INSTRUCTION AND PARTS LIST







FEATURES

- ★ The DT6-927 Feed-off-the-Arm Double Chain Stitch Machine is most suitable for sewing the tubular parts of shirts, pyjamas, work clothes, sweat pants, etc.
- ★High speed operation at 4,000 stitches per minute will increase production efficiency.
- ★ The DT6-927 employs ball bearings where necessary and all working parts are completely lubricated.
- ★The.machine can be arranged in a way most suitable for factory line operation by use of special motor bases.



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SPECIFICATIONS

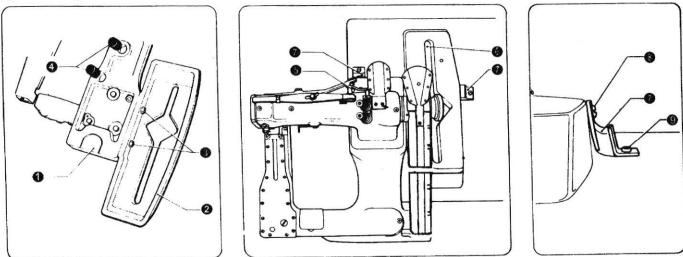
Model	FA007							
Use	Thin ma	terials	rials Medium-thick materials					
Stitch pattern		Twin-needle, twin-thread double chain stitch, parallel sewing						
Max. sewing speed	3,600 spm	4,000 spm						
Stitch length	1.2~2.5 mm	1.2~3.2 mm						
Needle gauge	3/6 inch (4	4.8 mm)	1/8 inch (3.2 mm)	3/2 inch (4 mm)	3/6 inch (4.8 mm)	1/4 inch (6.4 mm)		
Needle	Sector and the sector of the s	TV×1						
Needle bar stroke	27 n	nm 27 mm 30 mm						
Min. arm size		178 mm						
Puller device	Equipped	None						

TABLE OF STANDARD GAUGES

Gauge set	Needle holder	Needle plate	Presser foot	Feed dog	Looper assembly	Looper thread guide arm	Lapper
⅓ MH	1 _{/8}	1/8	1/8	۲⁄8	1/8	۶.	⅓ MH
3∕6 MH	3/16	3/16	3/16	3/16	3/16	y ₈	3% MH
ካ MH	1/4	½ H	为 H	½ H	⅓ H	½ H	ካ MH



1 Installing the Machine Head



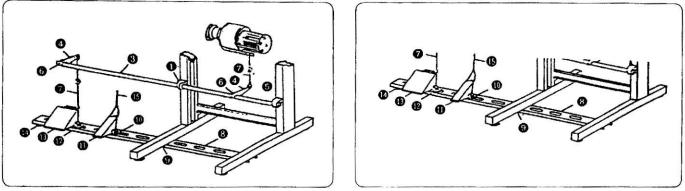
1. Install pulley cover base 2 on machine bed 1 with two hexagonal bolts 3.

2. Insert bar cushions 4 into the holes in the bottom of the bed.

3. Place the machine head on the table, adjust its position in forward and backward directions by aligning it with the hole for presser bar lifter chain **(3)**, and in sidewise directions by aligning it with belt hole **(3)**.

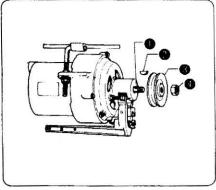
4. After fastening cushions () to the machine bed and pulley cover base with set screws (), fix them to the table with screws ()

2 Installing the Treadle and Chain



- 1. Fasten connecting lever bearing 1 to the beam in the upper part of the table legs with nut 2.
- 2. Slide connecting lever L 4 onto connecting lever shaft 6.
- 3. Fit connecting lever shaft () to connecting lever bearing (), and secure it with connecting lever shaft collar ().
- 4. Set connecting lever L () in line with the clutch lever hole, and tighten it with square head bolts ().
- 5. Hook connecting rod 10 to the clutch lever and connecting lever L 1.
- 6. Slide another connecting lever L (1) onto connecting lever shaft (3), and fix it with square head bolts (6).
- 7. Fasten treadle shaft (8) onto the lower beam across the table legs with hexagonal bolts (9).
- 8. Slide pedal stopper (1) and presser foot lifter pedal (1) onto treadle shaft (3), and fasten it with pedal stopper (1).
- 9. Slide treadle stopper () and treadle () onto treadle shaft (), and fasten treadle stopper () in such a way that treadle () will move lightly.
- 10. Slide treadle support @ onto the end of treadle shaft @, turn it until treadle shaft @ is parallel with the floor, and fasten it.
- 11. Hook one end of connecting rod () to connecting lever L (), and hook the other end of it to treadle ().
- 12. Hook one end of chain (1) to the presser foot lifter lever, pass the other end through the hole in presser foot lifter pedal (1), and adjust the chain length so that the pedal will be at the same height as treadle (2).

3 Installing the Motor Pulley



With motor shaft key way () up, insert key () into the key way, slide motor Pulley () onto the motor shaft, and fasten it with nut ().

6 Motor and Motor Pulley

1. Motor

Use the motor specified below.

and the second se	and a second sec
Three-phase	2-pole, 400 W motor
1 m cc-phase	2-poie, 400 11 motor

2. Motor Pulley

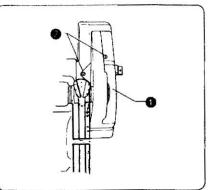
Use the correct motor pulley suitable to the frequency of your power supply as specified below.

Frequency	Sewing speed	Motor pulley	Belt size	
	3,600	90	M-44	
50Hz	4,000	100	111-44	
60Hz	3,600	75	M-43	
	4,000	85	IVI-43	

4 Belt Tension adjustment

Place belt 0 on machine pulley 0 and motor pulley 0, and adjust the belt tension with tension regulator 0 so that the belt sags about 25 to 30 mm when it is pressed with the thumb at the center point between the pulleys.

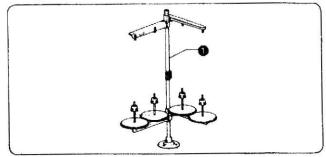
5 Installing Belt Cover



Install belt cover
on the pulley cover base with set screws
on.

7 Spool Stand

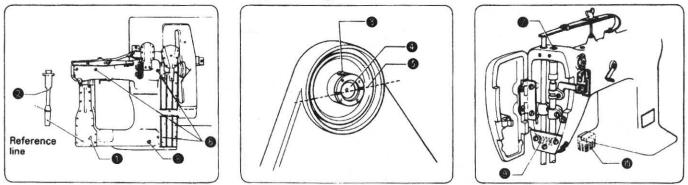
Assemble spool stand ① as shown below, and install it at the right rear corner of the table with screws.



LUBRICATION AND RUNNING IN

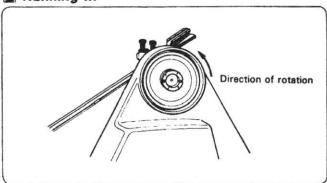
1 Lubrication

Be sure to oil the following points before using your sewing machine.



- 1. After setting up the machine, remove adjusting cover screw (), and pour oil in up to the reference line on oil gauge ().
- 2. Turn the pulley until oil cap ③ is up, remove oil cap ④ and pour oil into oil tank ④ until it is full. If the oil in the oil tank decreases below tank center line ⑤, the oil will not be drawn into the upper shaft, causing imperfect lubrication. Be sure to keep the oil in the oil tank above oil tank center line ⑤.
- 3. Pour about 5 drops of oil into 3 oil cups () and needle bar bushing oil hole () every week.
- 4. Remove oil drain screw () from time to discharge the used oil which has collected in the front bed oil sump.
- 5. Wipe arm jaw () and rear bed oil sump () from time to time to remove oil from them.

2 Running In



Switch the power on, and make sure that the pulley runs in the arrow direction. Operate your machine at about 3,500 spm for the first 3 to 4 days to assure a long machine life.

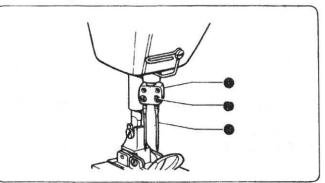


1 Needles and Threads

The needle and threads to be used vary depending on sewing conditions. Select the correct ones by referring to the table below.

Needle	Thu	read
Needle	Upper thread	Lower thread
#11	Cotton #80	Cotton #100
#14	Cotton #60	Cotton # 80
# 16	Cotton #50	Cotton # 60
#19	Cotton #30	Cotton # 50

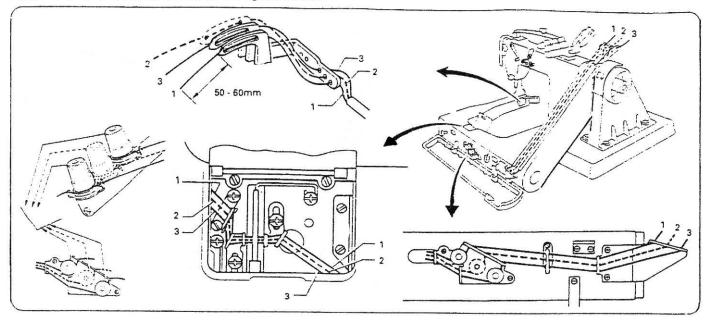
2 Installing the Needles



- 1. Turn the pulley until needle holder
 is raised to the highest position.
- Loosen needle set screws (), hold needles () with their long grooved side facing front, insert them into needle holder () all the way, and fasten the needle with needle set screws ()

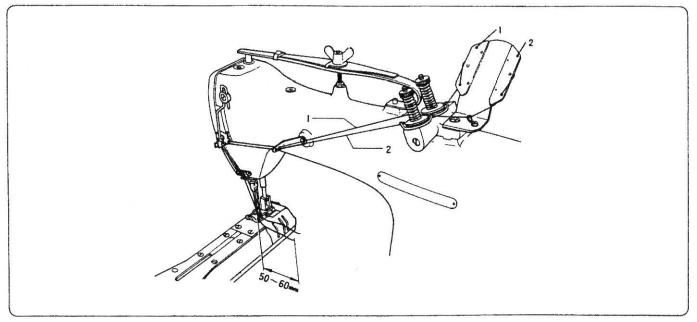
3 Lower Threading

Pass the lower threads as shown in the figure below.



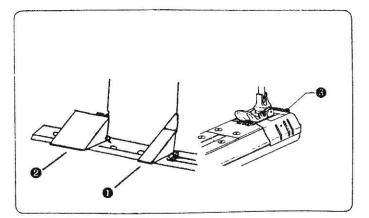
4 Upper Threading

Pass the upper threads as shown in the figure below.

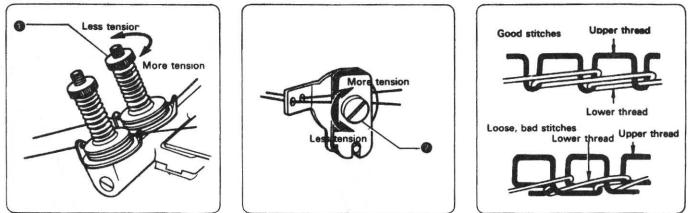


5 Sewing

- 1. Switch the power on.
- 2. Depress presser lifter pedal **()** and place the work under the presser foot.
- 3. Release the presser lifter pedal.
- 4. The machine starts running when treadle 2 is stepped down.
- 5. After sewing the work, move the work to thread cutter **6** to make blank stitches, and cut the thread with it.



6 Thread Tension

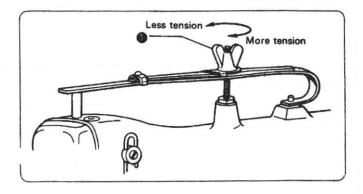


1. Adjust the upper thread tension properly by turning upper thread adjusting screw .

2. Adjust the lower thread tension properly by turning lower thread adjusting screw .

7 Presser Foot Pressure Adjustment

Adjust the presser foot pressure by turning wing nut so that the pressure is just enough to feed the work positively and keep the work from slipping.

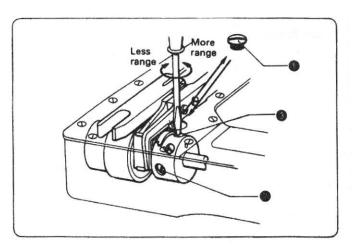


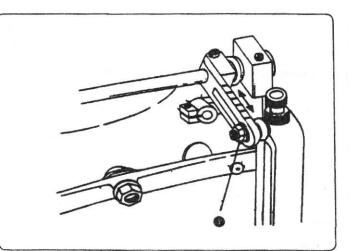
8 Stitch Length Adjustment

- 1. Remove adjusting cap screw ().
- Turn the pulley toward yourself until screw
 comes to the hole for the adjusting cap screw.
- Loosen screw
 with screwdriver, turn the pulley about one-quarter of a turn in the same direction so that horizontal eccentric adjusting screw
 will come to the hole for the adjusting cap screw.
- 4. Stitch length decreases when horizontal eccentric adjusting screw is turned clockwise with screwdriver, and increased when the same screw is turned counterclockwise. Exercise care to keep the feed dogs clear of the slot in the needle plate.
- After the above-mentioned adjustment retighten screw
 securely.

9 Puller Feed Adjustment (Model FA007-264/DP)

- 1. After adjusting the STITCH LENGTH, you have to readjust the PULLER FEED again.
- 2. Loosen the nut •, you can get more feed toward outside, get less toward inside.
- 3. After adjusting, tighten the nut



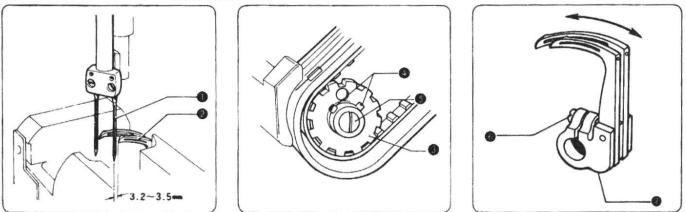


Puller feed	Fabric with high elasticity	Fabric with low elasticity
Correct	Feed direction Neither non-alignment nor sewing wrinkles.	Feed direction Neither non-alignment nor sewing wrinkles.
Insufficient	Non-aligned, and wrinkled.	Non-aligned, and wrinkled.
Excessive	Non-aligned, and very wavy.	Non-aligned, and very wavy.

★The table below shows samples of stitches made with a highly elastic fabric and a fabric which is not so elastic. Adjust the puller feed by referring to this table.

STANDARD ADJUSTMENTS

1 Needle and Looper Timing Adjustment

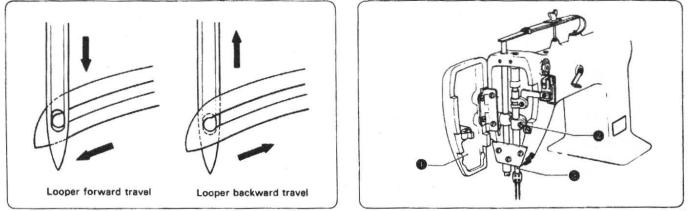


Make an adjustment so that, when needles () are down lowest, loopers () reach the end of their backward travel and the distance from the needle center to the looper tip is 3.2 to 3.5 mm.

(Adjusting method)

- 1. Remove the presser foot, needle plate and feed dogs.
- 2. Loosen two set screws () and cap screw () on lower belt wheel ().
- 3. Turn the pulley toward yourself until needles () come down to the lowest position.
- 4. Turn the lower-shaft until loopers (2) reach the end of their backward travel.
- 5. Tighten cap screw () and two set screws () securely.
- 6. Loosen set screw (), move looper holder () in the arrow direction until the distance between the needle center and the looper tip is 3.2 to 3.5 mm, and retighten set screw () securely.

2 Needle Bar Height Adjustment

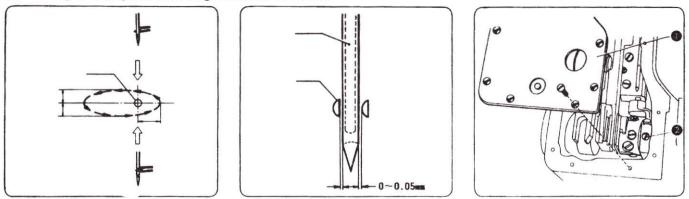


Adjust the needle bar height so that the looper thread eyes will match the needle eyes in the forward and backward travels of the loopers.

(Adjusting method)

- Turn the pulley toward yourself until the loopers move forward from the rightmost position to a point where the looper thread eyes are in line with the needles eyes.
- 3. Retighten needle bar clamp screw @ securely.
- 4. After the adjustment, turn the pulley toward yourself and make sure that the looper thread eyes match the needle eyes in the forward and backward travels of the loopers.

3 Timing of Loopers Running Clear of Needles

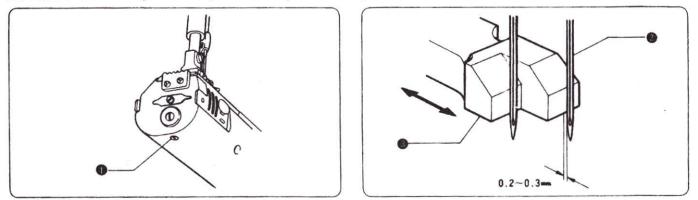


The loopers run in back of the needles in their forward travel and in front of the needles in their backward travel. Adjust the clearance between the needles and the loopers to anywhere from 0 to 0.05 mm in both the forward and backward .ravels.

(Adjusting method)

- 1. Remove forward feed arm cover (), turn the pulley toward yourself until the longitudinal feed eccentric ring set screw shows through adjusting hole ().
- 2. Loosen the set screw to such an extent that it does not stick out of the longitudinal feed eccentric ring, turn the pulley toward yourself again and loosen the other set screw.
- 3. With screwdriver kept on the set screw, turn the pulley to adjust the clearance between the needles and the loopers.
- 4. After the adjustment, retighten the two set screws securely and put the forward feed arm cover back on.

4 Needle Guard Adjustment (Standard specification)



The needle guard prevents the needles from contacting the loopers in their forward travel. Position the needle guard as close to the needles as possible but make sure that it is clear of the needles.

(Adjusting method)

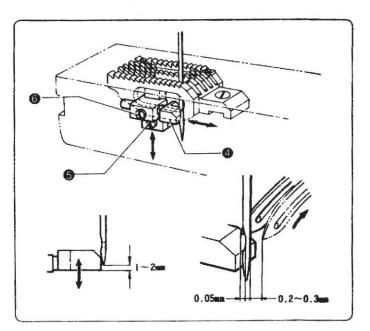
- 1. Turn the pulley toward yourself until the needles come down to the lowest position.
- 2. Loosen lower set screw
 at the end of the forward feed arm.
- 3. Adjust the clearance between needles @ and needle guard () to anywhere from 0.2 to 0.3 mm by moving needle guard ().
- 4. After the adjustment, retighten set screw
 securely.

(Puller specification)

The clearance between the needles and the tips of the loopers will be 0.05 mm, pushing the needles by needle guard .

(Adjusting Method)

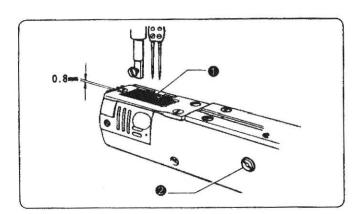
- 1. Turn the pulley toward yourself until the needles come down to the lowest position.
- Loosen stop screw (), and raise or lower needle guard
 so that the bottom ends of the needle eyes will be about 0.5 mm above the bottom of needle guard ().
- 3. Turn the pulley toward yourself again until the tips of the loopers come to the centers of the needles.
- 4. Loosen stop screw , move needle guard to the left or to the right, and adjust so that the clearance between the needles and the tips of the loopers will be 0.05 mm, pushing needle points by needle guard . At this time, please make sure that the clearance between the loopers and the needles is 0.2~0.3 mm in the backward movement of the loopers.



5 Feed Dog Height Adjustment

Adjust the height of feed dog so it is 0.8 mm above the top of the needle plate when feed dog is at the highest position. (Adjusting method)

Adjust the height of feed dog \bigcirc by turning feed bar eccentric shaft \oslash

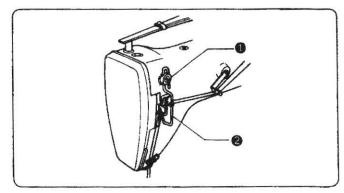


6 Upper Thread Take-up Thread Guide Adjustment

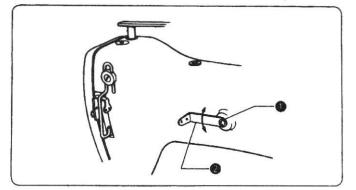
Adjust the height of the upper thread take-up thread guide so that, the upper thread will not be loose when the needle bar reaches the lowest point after the loopers run out of upper thread loops.

(Adjust method)

- Turn the pulley toward yourself until the loopers run out of upper thread loops.



Upper Thread Arm Thread Guide Adjustment

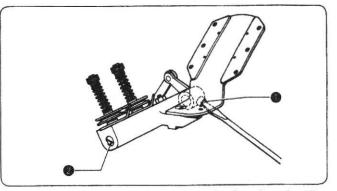


Adjust the upper thread arm thread guide so that the upper thread has a slight tension when the loopers run out of upper thread loops.

(Adjusting method)

- 1. Loosen set screw (), and raise or lower upper thread arm thread guide () as much as necessary.
- 2. After the adjustment, retighten set screw

8 Thread Release Shaft Adjustment

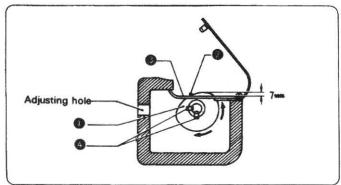


Adjust the thread releast shaft so that the thread tension discs loosen when the presser foot is raised and tighten when the presser foot is lowered.

(Adjusting method)

- 1. Loosen set screw 1.
- Make an adjustment by turning thread release shaft
 so
 that the thread tension discs begin to loosen when the pres ser foot rises 4 mm above the top of the needle plate.
- 3. After the adjustment, retighten set screw () securely.

9 Lower Thread Take-up Timing Adjustment

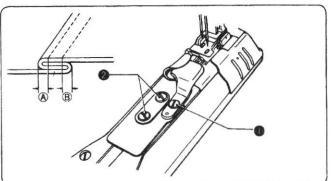


Make an adjustment so that, when the loopers begin moving backward, lower thread take-up ① contacts thread ② in the lower thread take-up lever guide, and is 7 mm up from lower thread take-up base ③.

(Adjusting method)

- 1. Insert screwdriver through the adjusting hole in the bed, and loosen two set screws (). loosen
- Raise lower thread take-up
 until it is 7 mm up from thread take-up base
 .
- 3. After the adjustment, retighten two set screws @ securely.

10 Installing the Lapper



Insert the lapper guide plate from the front into the oblong slot in the forward feed arm cover, making sure that the end of lapper is clear of the presser foot.

★Lapper adjustment

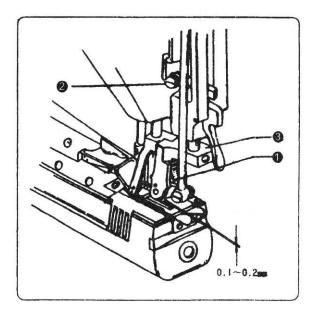
Adjust felling distance of point (A) by loosing set screw (D). Adjust felling distance of point (B) by loosing set screw (D).

II Puller Height Adjustment (Model 927-S/M-PL)

Adjust the height of puller ① so that it is 0.1 to 0.2 mm high from the top of the needle plate.

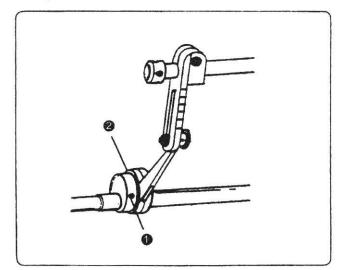
(Adjusting Method)

Loosen set screw (), and move puller support () up or down until puller () is 0.1 to 0.2 mm above the top of the needle plate.



2 Puller Device Timing Adjustment (Model FA007-264/DP)

- 1. With 3mm wrench to loosen the screw 0 & @
- The timing of the feed will be starting when the needle is away from the needle plate about 5 or 6mm, and stoping at 10mm.
- After adjusting the timing, retighten the screw
 & ②.

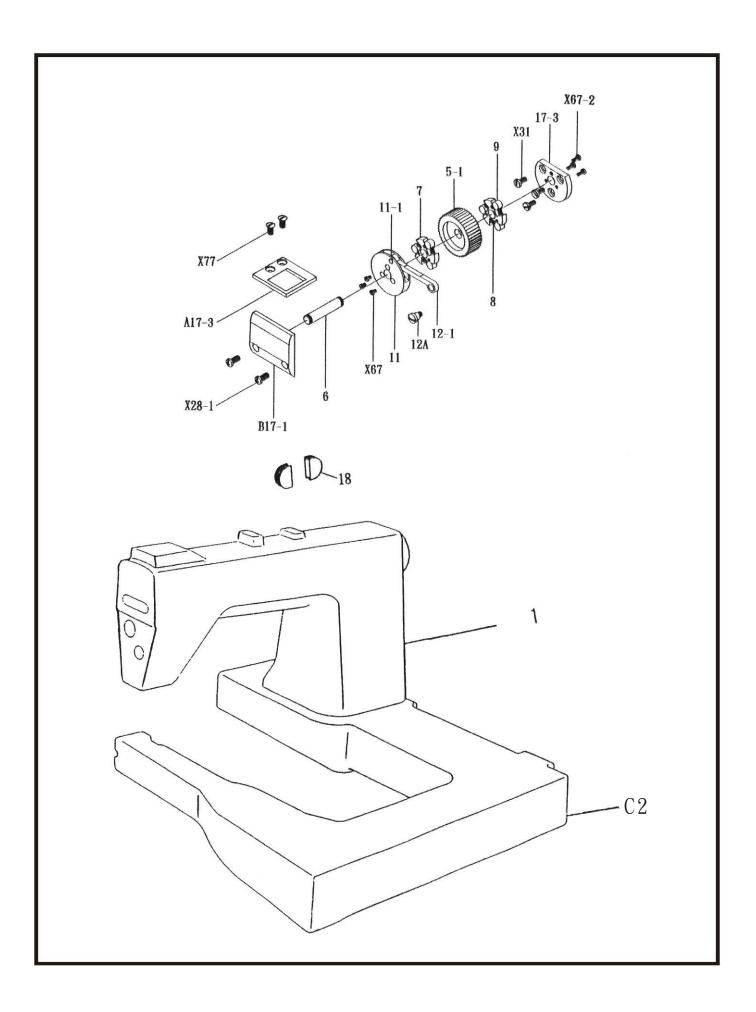


TROUBLESHOOTING

Trouble		Cause]	Inspection		Remedy	Page
	Ч	Needles installed improperly.	}	Direction of long groove.		Refer to instructions for needle installing.	3
	H	Upper thread tension too great.]	Upper thread tension.		Adjust upper thread tension.	5
	H	Lower thread tension too great.	}	Lower thread tension.	\vdash	Adjust lower thread tension.	5
Thread breaks.	+	Upper thread arm thread guide out of position.]	Upper thread arm guide position.		Adjust upper thread arm thread guide.	10
	H	Needle eyes too small for threads.]—	Needle size and thread count.		Refer to the section on "Needles and Threads"	3
	Н	Loopers damaged.]	Damaged thread way.	-	Replace loopers.	
	Ц	Needle groove damaged.]	Burrs in long groove.		Replace needle.	\square
	Н	Needles hit loopers.]	Clearance between needles and loopers.	-	Adjust timing of loopers running clear of needles.	8
Needles break.	H	Wrong timing of needles and loopers.]	Timing of needles and loopers.		Adjust timing of Needles and loopers.	7
	Н	Needle hit loopers.]	Clearance between needles and needles guard.	<u> </u>	Adjust needles guard.	8
	Ц	Needle eyes too small for threads.]	Needle size and thread count.		Refer to the section on "Needles and Threads".	3
	Ц	Needles installed improperly.	}	Direction of long groove.		Refer to instructions for needle installing.	3
	H	Looper points are dull.]			Replace loopers with good ones.	\bigvee
Stitches skip.	+	Clearance between needles and loopers too great.]	Clearance between needles and loopers too great.	}	Adjust timing of loopers running clear of needles.	8
	Н	Needle and looper timing wrong.]_	Needle and looper timing.	}	Adjust needle and looper timing.	8
	Ц	Lower thread take-up timing wrong.]-	Lower thread take-up timing.]—	Adjust lower thread take-up timing.	10
	Ц	Upper thread tension too small.	}-	Upper thread tension.]	Adjust upper thread tension.	5
Upper threads loose.	\parallel	Lower thread tension too great.]-	Lower thread tension.]	Adjust lower thread tension.	5
	L	Upper thread take-up thread guide out of position.]-	Looseness of upper threads at the lowest position of needle ber.	}-	Adjust upper thread take-up thread guide position.	9
	Г	Feed dog too low.]-	Feed dog height.]	Adjust feed dog height.	9
		Presser foot pressure too small.]_	Presser foot pressure.]_	Adjust presser foot pressure.	5
Machine does not feed work.	$\left \right $	Feed dog worn out.]-			Have serviceman check it.	\bigvee
	-	Presser foot floats and does not fully press work.]-	a na arar an		Have serviceman check it.	\bigvee
	L	Feed dog and presser foot work on one side only.	7-			Have serviceman check them	./

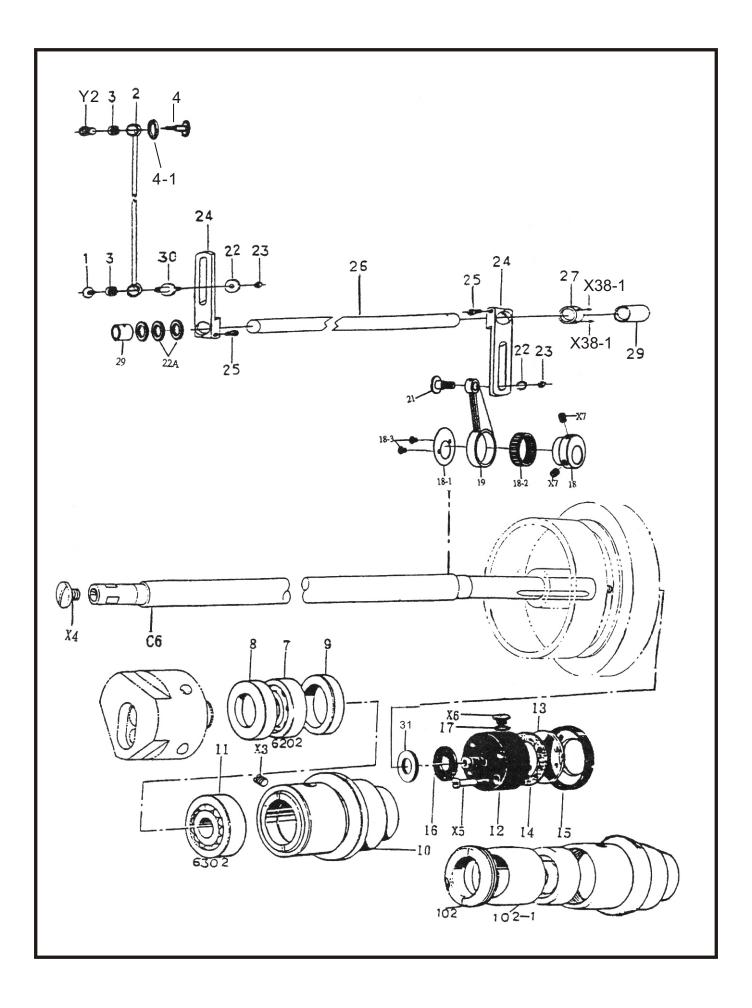
Trouble	Cause	Inspection	Remedy	Page
	Puller timing wrong.	Puller timing.	Adjust puller device timing.	11
[Puller feed incorrect.	Puller feed.	Adjust puller feed.	5
Non-alignment and wrinkles	Presser foot pressure incorrect.	Presser foot pressure.	Adjust presser foot pressure.	5
	Feed dog height incorrect.	Feed dog height.	Adjust feed dog height.	9

CONTENTS目錄



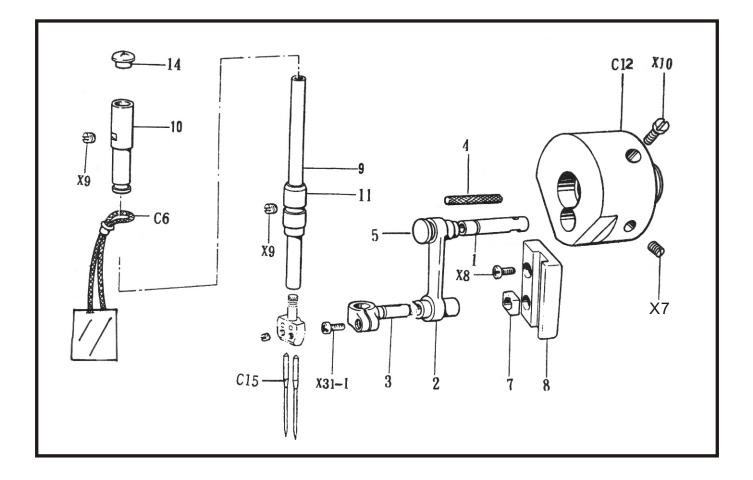
MACHINE BODY

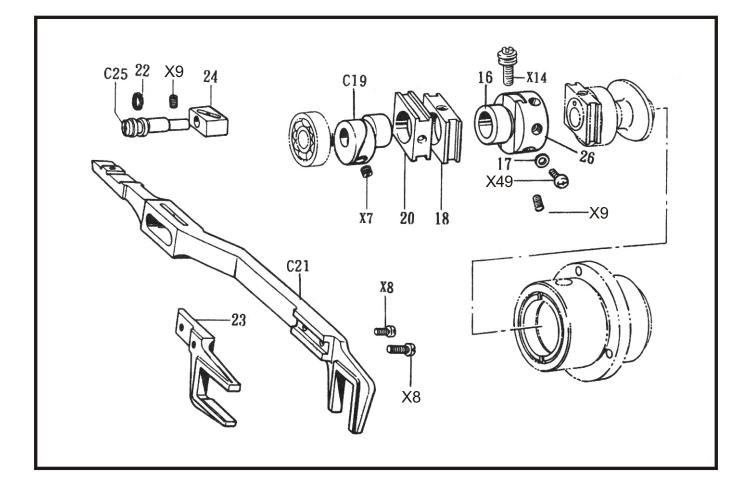
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C0-01		Amilieq 而水里
C0-01 C0-C2	MACHINE HEAD 機體(上) MACHINE REST BOARD 機體(下)	
	MACHINE REST BOARD	1
<u>C0-5-1</u>	LOWER WHEEL 拉布輪	1
<u>C0-06</u>	LOWER WHEEL CONNECTION 拉布輪軸	1
C0-07	ONE WAY TRIANGULAR AXLE 單向三向軸片	2
C0-08	ONE WAY STILL SPRING 單向彈簧	6
C0-09	ONE WAY STILL BALL 單向滾珠 ONE WAY PUSHING PLATE 單向推輪	6
C0-11	ONE WAY PUSHING PLATE 單向推輪	1
C0-11-1	PIN 銷	1
C0-12-1	FEED DOG PUSHING PLATE LINK 推輪連桿	1
C0-12A	SCREW 合葉螺釘 PULLER COVER 導蓋(右)	1
C0-B17-1		1
C0-A17-3	PULLER TOP COVER 護輪蓋	1
C0-A17-3	PACKING 導蓋	1
	PLASTIC COVER 橡膠塞	
C0-18	PLASTIC COVER WEE	2 2 3 3 3
C0-X28-1	SCREW 11/64×40 螺釘	2
C0-X31	SCREW 9/64x40 L8 螺釘	3
C0-X67	SCREW 3/32×56 螺釘	3
C0-X67-2	SCREW 3/32×56 L6 螺釘	3
C0-X77	SCREW 11/64×40 L9 螺釘	2
		1
	1	



UPPER SHAFT MACHANISM

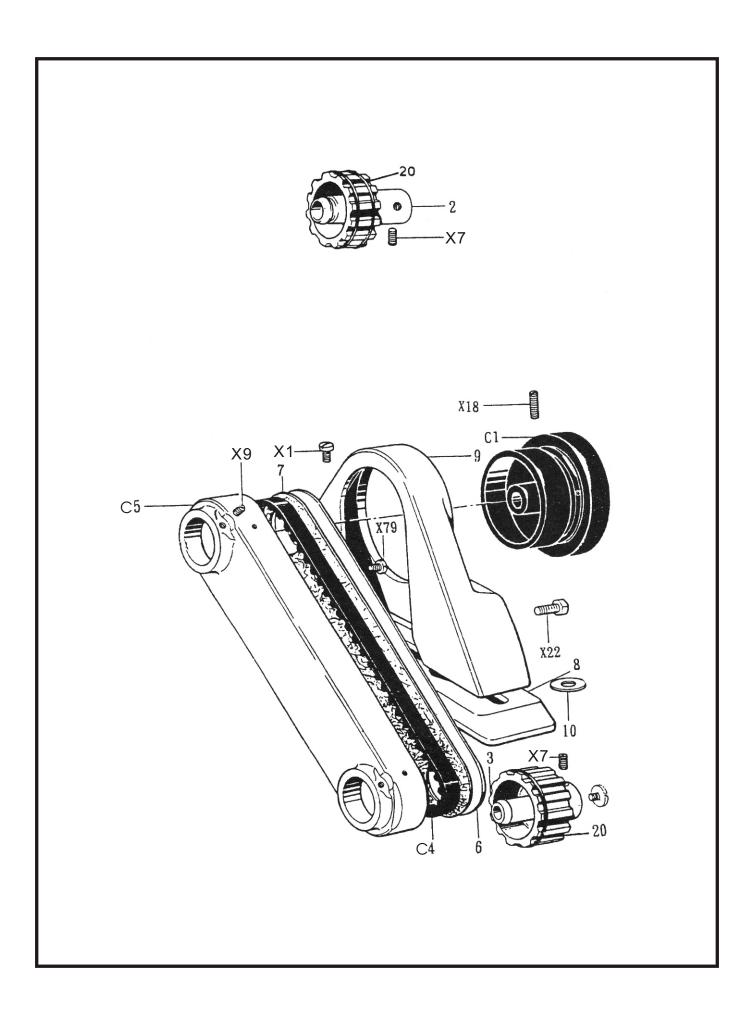
REF. NO.部件編號		Amt req需求量
C1-01	PULL BAR ENDING SCREW 合葉螺釘	1
C1-02	VERTICAL PULL BAR 傳動連桿	1
C1-03	PULL BAR BEARING 滾柱軸承	2
C1-04	VERTICAL PULL BAR FIXING SCREW 合葉螺釘	1
C1-04-1	WASHER 墊圈	1
C1-Y2	PULL BAR SCREW NUT 止動螺母	
C1-C6	UPPER SHAFT 上主軸	1
C1-07	BALL BEARING 6202 軸承	1
C1-08	BEARING SUPPORT 軸墊圈	1
C1-09	OIL STOPPER 油封	1
<u> </u>	BEARING CASE ASSEMBLY 軸套筒	1
	DEADING CASE ASSEMBLT 軸去同	
<u>C1-11</u>	BEARING 6302 軸承	1
C1-12	OIL TANK 儲油器	1
C1-13	OILGAUGE WINDOW 油鏡	1
C1-14	PACKING 油封墊圈	1
C1-15	OIL GAUGE FLANGE 儲油器蓋	1
	OIL TANK PACKING 止油銅墊圈	
<u>C1-16</u>	OIL TANK PACKING 止油調整圈	1
C1-17	PACKING 橡膠墊圈	1
C1-18	UPPER WHEEL ECCENTRIC WHEEL 偏心凸輪	1
C1-18-1	ECCENTRIC WHEEL WASHER 凸輪蓋	1
C1-18-2	BEARING 滾柱軸承	1
		-
<u>C1-18-3</u>	SCREW 9/64×40 螺釘	2
C1-19	UPPER WHEEL MOVING PULL BAR 凸輪傳動連桿	1
C1-21	PULL BAR SCREW NUT 合葉螺釘	1
C1-22	FIXING PULL BAR SCREW WASHER 止滑墊圈	2
C1-22A	WASHER 墊圈(薄)	3
	PULL BARSCREW NUT 螺母	<u> </u>
<u>C1-23</u>		2
C1-24	THICKNESS ADJUSTING PULL BAR 擺動傳桿	2
C1-25	PULL BAR FIXING PULL BAR 螺釘	2
C1-26	UPPER WHEEL CONNECTION 傳動軸	1
C1-27	MOVABLE LEFT-RIGHT CHOCK RING 定位圈	1
<u>C1-29</u>	CONNECTION COPPER TUBE 銅套筒	2
C1-30	VERTICAL PULL BAR 雙頭合葉螺釘	1
C1-31	WASHER 墊圈	1
C1-102	BEARING FIXING SCREW 外牙螺母	1
C1-102-1	BEARING FIXING BUSHING 緊壓套筒	1
	SCREW 15/64×28 螺釘	1
<u>C1-X3</u>		
C1-X4	SCREW 15/64×28 螺釘	1
C1-X5	SCREW 9/64×40 螺釘	4
C1-X6	CAP SCREW 覆蓋螺釘	1
C1-X7	SCREW 1/4×28 螺釘	2
C1-X38-1	SCREW 11/64×40 螺釘	2
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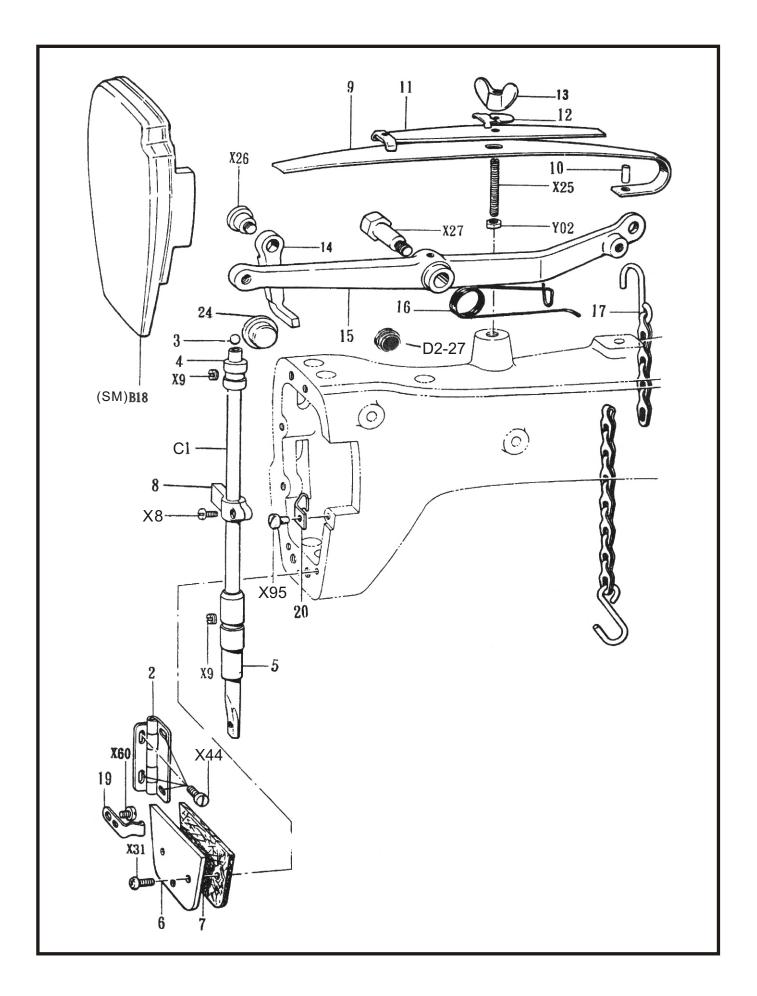
NEEDLE BAR MECHANISM-FEED MECHANISM

REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求	量
C2-01	NEEDLE BAR CRANK 固定軸	1	
C2-02	NEEDLE BAR CRANK BOD 提升連桿	1	
C2-03	NEEDLE BAR BRACKET 針柱夾	1	
C2-04	WICK 油蕊	1	
C2-05	OIL LEAK PROOF CAP 防油蓋	1	
C2-C6	WICK 油蕊	1	_
C2-07	NEEDLE BAR GUIDE SLIDE BLOCK 四方滑塊	1	_
C2-08	NEEDLE BAR GUIDE 導軌	1	
C2-09	NEEDLE BAR 針柱	1	
C2-10	NEEDLE BAR BUSHING (U) 針柱套筒(上)	1	
C2-11	NEEDLE BAR BUSHING (D)針柱套筒(下)	1	
C2-C12	THREAD TAKE-UP CRANK 平衡凸塊	1	
C2-012	OIL CAP 橡膠塞	1	
C2-14 C2-C15	NEEDLE 針	2	
C2-16	FEED DOG ECCENTRIC AXLE 調節凸輪	1	
C2-17	WASHER	1	
C2-18	ECCENTRIC WHEEL SLEEVE 銅滑塊	1	
C2-C19	ECCENTRIC WHEEL WITH SCREW 上下凸輪	1	
C2-20	ECCENTRIC WHEEL SLEEVE 銅滑塊	1	
C2-C21-1	FEED BAR SLIDE BLOCK ASSEMBLY 送布傳動曲柄	1	
C2-22	PACKING 油封墊圈	1	
C2-23	FEED LIFTING FORK 叉動柄	1	_
C2-24	FEED BAR SLIDE BLOCK ASSEMBLY 四方滑塊	1	
C2-C25	FEED BAR ECCENTRIC SHAFT 偏心軸	1	_
C2-26	FEED DOG ECCENTRIC SET 固定座	4	_
C2-X7	SCREW1/4×40 螺釘	4	_
C2-X8	SCREW11/64×40 L12 螺釘	5	_
C2-X9	SCREW 15/64×28 螺釘	2	
C2-X10	SCREW 15/64×28 螺釘	1	
C2-X14	FEED ECCENTRIC ADJUSTING SCREW 導位螺釘	1	-
C2-X31-1	SCREW 9/64×40 螺釘	1	-
C2-X49	SCREW 9/64×40 L5 螺釘	1	
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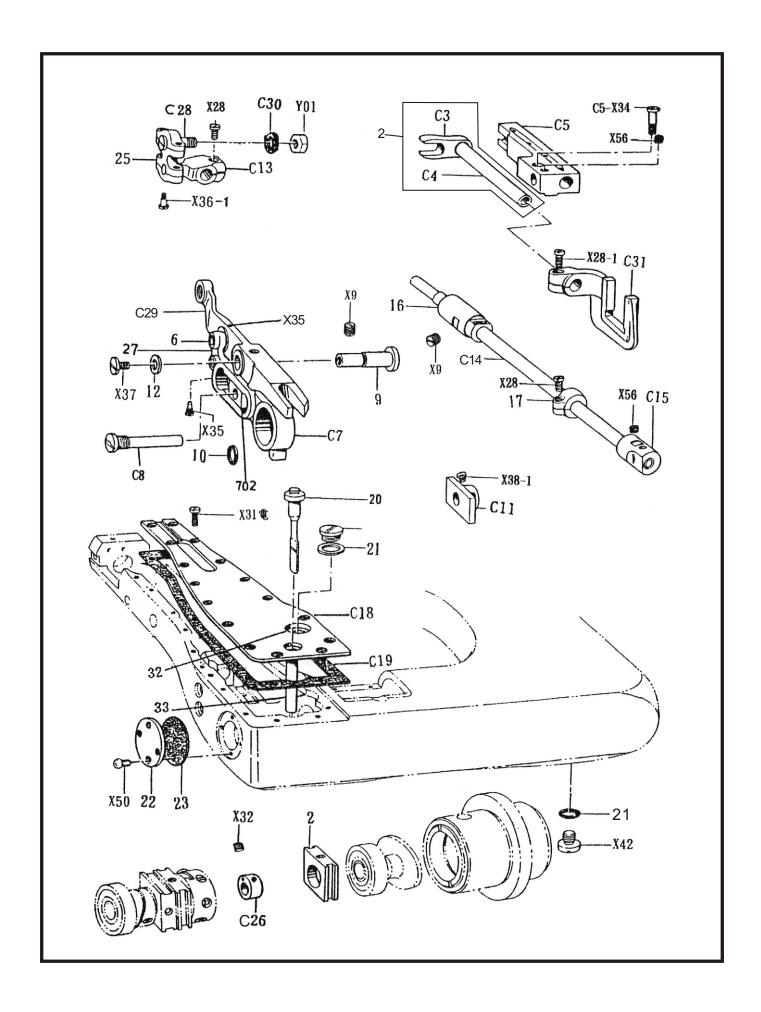
PULLY MECHANISM

	NAME OF PARTS 說明	
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C3-01	PULLEY 皮帶輪 TIMING BELT WHEEL ASSEMBLY (SUPPER) 同步皮帶輪(上) TIMING BELT WHEEL ASSEMBLY (LOWER) 同步皮帶輪(下)	1
C3-02	TIMING BELT WHEEL ASSEMBLY (SUPPER) 同步皮帶輪(上)	1
C3-03	TIMING BELT WHEEL ASSEMBLY (LOWER) 同步皮帶輪(下)	1
C3-C4		1
03-04	TIMING BELT 问夕时成反衔	
C3-C5	BELI COVER 及帶座	1
C3-06	BELT COVER PLATE 皮帶座蓋板	1
C3-07	PACKING 防油墊片	1
C3-08	BELT COVER 皮帶座 BELT COVER PLATE 皮帶座蓋板 PACKING 防油墊片 PULLEY COVER BASE 配重固定塊 PULLEY COVER 皮帶輪護蓋 WASHER 墊圈 SPDNLC COUR CONTREMENT	1
03-00	PULLET COVER DASE Line Line Line Line Line Line Line Line	
C3-09	PULLEY COVER 皮带輪護蓋	1
C3-10	WASHER 墊圈	2 3
C3-20		3
C3-X01		
03-701	30REW1/4X20	<u> </u>
C3-X07	SCREW1/4×28 螺釘 SCREW1/4×28 螺釘 SCREW1/4×28 螺釘 SCREW1/4×28 螺釘	25
X3-X09	SCREW1/4x28 螺釘	2
C3-X18	SCREW 15/64×28 螺釘	2 2 2
C3-X22	SODEW 7/16/14 MACT	2
03-722	SCREW 7/16x14 螺釘 SCREW 3/16x32 L8 螺釘	<u> </u>
C3-X79	SCREW 3/16×32 L8 緊動	2
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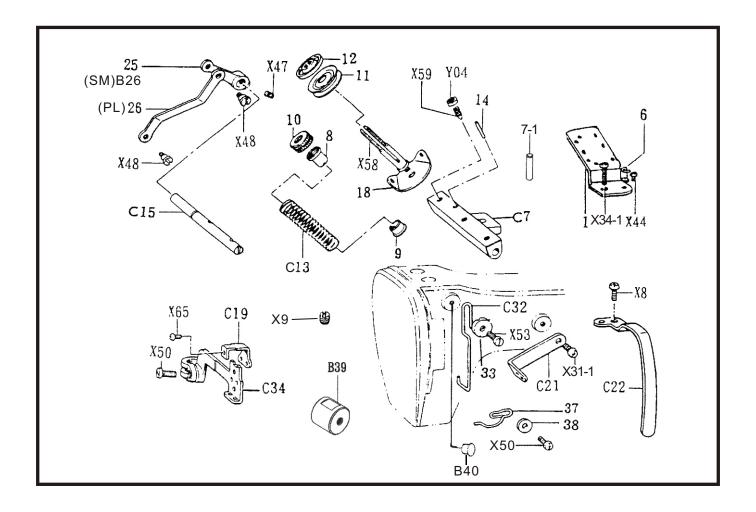
PRESSER BAR MECHANISM

REF. NO.部件編號		Amt req需求量
C4-C1	PRESSR BAR 壓腳柱	1
C4-02	FACE PLATE UPPER HINGE ASSEMBLY 蝶型後鈕	1
C4-03	STEEL BALL 鋼珠	1
C4-04	PRESSER BAR BUSHING (UPPER) 壓腳柱軸套(上)	1
C4-05	PRESSER BAR BUSHING (LOWER) 壓腳柱軸套(下)	1
C4-06	FACE PLATE (LOWER) 前蓋板(下)	1
C4-07	PACKING 防油墊片	1
C4-08	PRESSER BAR CLAMP ASSEMBLY 壓腳柱夾	1
C4-09	PRESSER BAR CLAMP SPRING 壓力板	1
C4-10	PRESSER BAR CLAMP SPRING PIN 定位銷	1
C4-11	PRESSER BAR CLAMP SPRING ASSEMBLY 上壓力彈片	1
C4-12	GUIDE WASHER 定向墊片	1
C4-13	WING NUT 蝶型螺母	1
C4-14	PRESSER BAR LIFTER 壓腳提放勾	1
C4-15	KNEE LIFTER LEVER 壓腳提放柄	1
C4-16	KNEE LIFTER SPRING 壓腳提放彈簧	1
C4-17	PRESSER FOOT LIFTER CHAIN ASSEMBLY 傳動鏈條	1
C4-B18	FACE PLATE (UPPER) 前上蓋	1
C4-19	STOPPER SPRING PLATE (L) 彈片勾(外)	1
C4-20	STOPPER SPRING PLATE (S) 彈片勾(內)	1
C4-24	OIP CAP 油塞	1
C4-X8	SCREW11/64x40 螺釘	1
C4-X8 C4-X9	SCREW 15/64×28 螺釘	1
C4-X9 C4-X25	PRESSER ADJUSTING SCREW 全牙螺钉	2
C4-X25 C4-X26	STUD SCREW 15/64×28 螺釘	1
C4-X26 C4-X27	STUD SCREW 13/04x20 螺剑	1
C4-X27 C4-X31	SCREW 9/64×40 L10 螺钉	3
C4-X31 C4-X44	SCREW 9/64x40 E 10	4
C4-X44 C4-X60	SCREW 9/64x40 螺釘 SCREW 9/64x40 螺釘	4
C4-X80 C4-X95	SCREW 9/64×40 螺釘 SCREW 9/64×40 螺釘	1
C4-X95 C4-Y02	NUT 3/16x32 螺母	1
	RUBBER PLUR 橡膠塞	
C4-D2-27	RUDDER FLUR 像膨差	1
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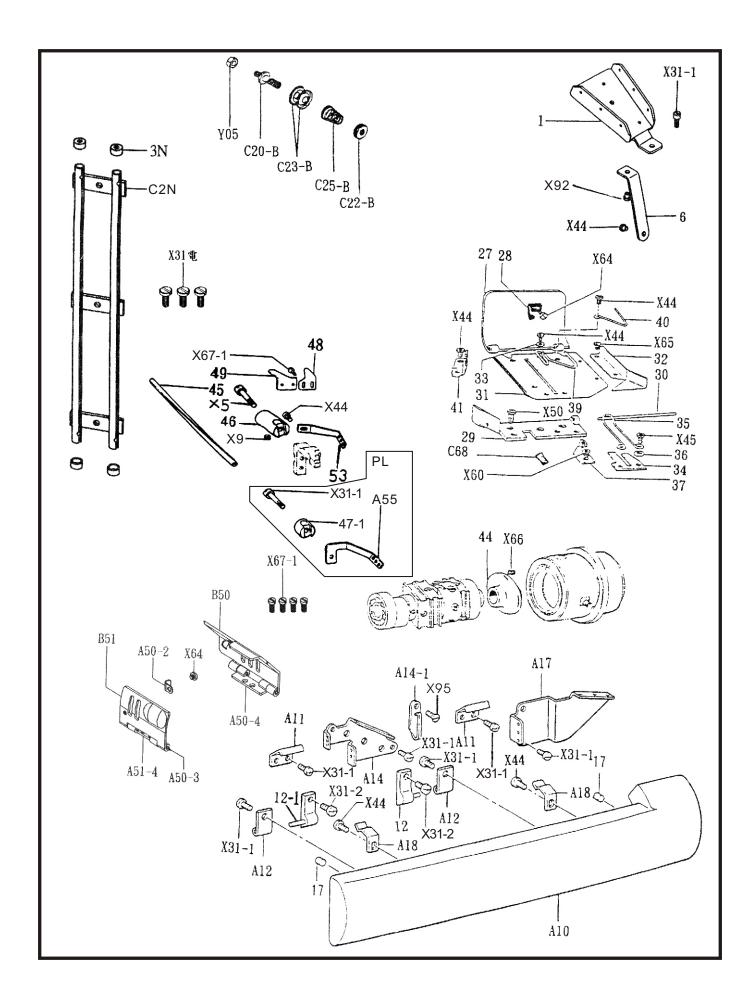
LOOPER MECHANISM

REF. NO.部件編載 NAME OF PARTS 2019 Antrogets C5-02 ECOENTRIC WHEELSLEVE 副活流 1 C5-03 LOOPER FEEDING FORK 指数: 1 C5-04 LOOPER FEEDING STAFF BRACKET 1181(KEM) 1 C5-05 LOOPER FEEDING STAFF BRACKET 1181(KEM) 1 C5-06 LOOPER FEEDING STAFF BRACKET 1181(KEM) 1 C5-07 LOOPER FRONT-REAR TRANSMISSION 1182(KEM) 1 C5-08 LOOPER TRONT-REAR TRANSMISSION 1182(KEM) 1 C5-09 DOWNECT 1181(KER) 1 C5-101 LOOPER SHAFT EQUINCUM 1 C5-11 LOOPER SHAFT EQUINCUM 1 C5-12 MARKER 111 1 C5-13 LOOPER SHAFT EQUINCUM 1 C5-14 LOOPER SHAFT EQUINCUM 1 C5-15 LOOPER SHAFT EQUINCUM 1 C5-26 LOOPER SHAFT EQUINCUM 1 C5-21 PACKING EMAT INGEN 1 C5-22 DOWNER OR ALCONER RASSY 41111 1 C5-23 PACKING EMATE INFORMATION 11 1 C5-24	C5-02 ECCENTRIC WHEEL SLEEVE 翻標 C5-C3 LOOPER FEEDING FORK 潘動沒 C5-C4 LOOPER FEEDING SHAFT 部的沒(軸) C5-C6 LOPPER FEEDING SHAFT 部的沒(軸) C5-C6 PIN 插鎖 C5-C7 LOOPER FRONT-REAR TRANSMISSION 前後驅動連桿 C5-C6 SLIDE BROCK SHAFT 固定軸子 C5-C1 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C12 WASHER 幸樹 C5-C13 LOOPER SHAFT 世SHING (F) 傳動軸会简(命) C5-C14 LOOPER SHAFT BUSHING (B) 傳動軸会简(命) C5-C15 LOOPER SHAFT BUSHING (B) 傳動軸会简(命) C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸会简(命) C5-C17 SET COLLAR 定位次 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 穆涵戀 C5-C21 PACKING 穆涵戀 C5-C26 FORWARD ARM CONER ASSY 平面蓋板 C5-C27 PACKING 穆涵戀告 C5-C28 STEL BALL 增行激 C5-C28 STEL BALL 酒向蛮乘 C5-C29 LOOPER SLIDE BASE 連桿固定片 C5-C20 SUCPER TAIDSHING FORK 文動柄 C5-C28	1 1 1 1 1 1 1
C5-C3 LOOPER FEEDING FORK 滑動叉(曲) 1 C5-C4 LOOPER FEEDING SHAFT 溜動叉(曲) 1 C5-C5 LOPPER FEEDING SHAFT 溜動叉(曲) 1 C5-C6 PIN 插鎖 1 C5-C7 LOOPER FEEDING SHAFT 副面包 1 C5-C8 SLIDE BROCK SHAFT 副面包 1 C5-C9 LOOPER FEEVER SHAFT 國面包 1 C5-C6 SLIDE BROCK SHAFT 國面包 1 C5-C1 CONPECTING ROD GUIDE PLATE 上下驅動連桿 1 C5-C11 CONPER TING ROD GUIDE PLATE 上下驅動連桿 1 C5-C13 LOOPER SHAFT CLAMP 傳動軸密節(念) 1 C5-C14 LOOPER SHAFT BUSHING (F) 傅動軸密節(念) 1 C5-C15 LOOPER SHAFT BUSHING (B) 傅動軸密節(念) 1 C5-C16 LOOPER SHAFT BUSHING (B) 傅動軸密節(念) 1 C5-C17 SET COLLAR 定位水 1 C5-C18 FORWARD ART BUSHING (B) 傅動軸密節(CB) 1 C5-C21 PACKING 修識整指 1 C5-C23 PACKING 修識整指 1 C5-C24 CCENTRIC WITH SCREW 小口輪 1 C5-C26 ECCENTRIC WITH SCREW 小口輪<	C5-C3 LOOPER FEEDING FORK 滑動交 C5-C4 LOOPER FEEDING SHAFT 滑動交(他) C5-C5 LOPPER FEEDING SHAFT 滑動交速座 C5-C6 PIN 指針 C5-C7 LOOPER FRONT-REAR TRANSMISSION 前後驅動連桿 C5-C8 SLIDE BROCK SHAFT 固定軸牙 C5-C9 LOOPER LEVER SHAFT 雙節定軸 C5-C1 COOPER LEVER SHAFT 雙節定軸 C5-C1 CONPER LEVER SHAFT 包面 C5-C11 CONPER SHAFT CLAMP 傳動軸於 C5-C13 LOOPER SHAFT BUSHING (P) 傳動軸套簡(後) C5-C14 LOOPER SHAFT BUSHING (B) 博動軸套簡(後) C5-C15 LOOPER SHAFT BUSHING (B) 博動軸套簡(前) C5-C16 LOOPER SHAFT BUSHING (B) 博動軸套簡(位) C5-C17 SET COLLAR 定位交 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-20 OIL GAUGE 浆油棒 C5-21 PACKING 膝調整片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防調整片 C5-24 EYPEICET HID素型 C5-25 "STYPE TRANSMISSION DEVICE 8字銅連桿 C5-26 ECCENTRIC WITH SCREW 小凸輪 C5-27 EYPEICET HID素理 C5-C28 STEEL BALL 萬向	1 1 1 1
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CS-C4 LOOPER FEEDING SHAFT 滑動又集座 1 CS-C5 LOOPER FEEDING SHAFT BRACKET 滑動又基座 1 CS-C6 PIN 指鎖 1 CS-C6 LOOPER FEEDING SHAFT 固定軸 1 CS-C6 SLIDE BROCK SHAFT 固定軸 1 CS-C6 SLIDE BROCK SHAFT 固定軸 1 CS-10 PACKING 常園 1 CS-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 1 CS-C12 WASHER 整欄 1 CS-C13 LOOPER SHAFT CLAMP 傳動軸次 1 CS-C14 LOOPER SHAFT BUSHING (F) 傳動軸套筒(金) 1 CS-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(金) 1 CS-C16 LOOPER SHAFT BUSHING (F) 傳動軸套筒(金) 1 CS-C17 SET COLLAR 霍位來 1 CS-C18 FORWARD ARM CONER ASSY 平面蓋板 1 CS-C21 PACKING 節酒整片 1 CS-C21 PACKING 節酒整片 1 CS-C21 PACKING 防酒整片 1 CS-C26 ECENTRIC WITH SCREW 小凸輪 1 CS-C27 EVEPIECE H颈運程 1 CS-C28 <td>C5-C4 LOOPER FEEDING SHAFT 滑動又(軸) C5-C5 LOPPER FEEDING SHAFT BRACKET 滑動又基座 C5-C6 PIN 插鎖 C5-C7 LOOPER FRONT-REAR TRANSMISSION 前後屬動連桿 C5-C8 SLIDE BROCK SHAFT 固定軸子 C5-C1 LOOPER LEVER SHAFT 國企 C5-C3 PACKING 整圈 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C12 WASHER 整個 C5-C13 LOOPER SHAFT 電動軸 C5-C14 LOOPER SHAFT TUAMP 傳動軸來 C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) C5-C16 LOOPER SHAFT BUSHING (B) 博動軸套筒(節) C5-C17 SET COLLAR 定位次 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-21 PACKING 防油整片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油整片 C5-24 PACKING 防油整片 C5-25 "8"TYPE TRANSMISSION DEVICE 8字銅連桿 C5-26 ECENTRIC WITH SCREW 小Um輪 C5-27 EYEPIECE H型連桿 C5-28 STEEL BALL 高向滾珠 C5-29 LOOPER FEEDING FORK 交動柄 C5-20 SOUPER FEEDING FORK 交動柄</td> <td>1 1 1 1</td>	C5-C4 LOOPER FEEDING SHAFT 滑動又(軸) C5-C5 LOPPER FEEDING SHAFT BRACKET 滑動又基座 C5-C6 PIN 插鎖 C5-C7 LOOPER FRONT-REAR TRANSMISSION 前後屬動連桿 C5-C8 SLIDE BROCK SHAFT 固定軸子 C5-C1 LOOPER LEVER SHAFT 國企 C5-C3 PACKING 整圈 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C12 WASHER 整個 C5-C13 LOOPER SHAFT 電動軸 C5-C14 LOOPER SHAFT TUAMP 傳動軸來 C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) C5-C16 LOOPER SHAFT BUSHING (B) 博動軸套筒(節) C5-C17 SET COLLAR 定位次 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-21 PACKING 防油整片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油整片 C5-24 PACKING 防油整片 C5-25 "8"TYPE TRANSMISSION DEVICE 8字銅連桿 C5-26 ECENTRIC WITH SCREW 小Um輪 C5-27 EYEPIECE H型連桿 C5-28 STEEL BALL 高向滾珠 C5-29 LOOPER FEEDING FORK 交動柄 C5-20 SOUPER FEEDING FORK 交動柄	1 1 1 1
CS-C5 LOPPER FEEDING SHAFT BRACKET 滑動交基座 1 CS-C6 PIN 插鎖 1 CS-C7 LOOPER FRONT-REAR TRANSMISSION 前後驅動連桿 1 CS-C8 SLIDE BROCK SHAFT 固定軸牙 1 CS-C9 LOOPER LEVER SHAFT 雙節固定軸 1 CS-C1 CONNECTING ROD GUIDE PLATE 上下驅動連桿 1 CS-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 1 CS-C12 WASHER 禁題 1 CS-C13 LOOPER SHAFT CLAMP 傳動軸疫 1 CS-C14 LOOPER SHAFT BUSHING (F) 傳動軸疫筒(領) 1 CS-C15 LOOPER SHAFT BUSHING (B) 傳動軸疫筒(領) 1 CS-C16 LOOPER SHAFT BUSHING (B) 傳動軸疫筒(領) 1 CS-C17 SET COLLAR 定位液 1 CS-C18 FORWARD ARM CONER ASSY 平面蓋板 1 CS-C20 OLL GAUGE 探油棒 1 CS-22 CAP PLATE 计幅流 1 CS-23 PACKING 修造室 1 CS-24 CAP NLATE K 電通算 1 CS-25 "STYPE TRANSMISSION DEVICE 8字動運程 1 CS-C26 ECCENTRIC WITH SCREW 小凸軸 1	C5-C5 LOPPER FEEDING SHAFT BRACKET 滑動叉基座 C5-C6 PIN 插銷 C5-C7 LOOPER FRONT-REAR TRANSMISSION 前後驅動連桿 C5-C8 SLIDE BROCK SHAFT 國差軸分 C5-C9 LOOPER LEVER SHAFT 國勤間定軸 C5-10 PACKING 乾陽 C5-11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C11 LOOPER SHAFT CLAMP 傳動軸次 C5-C13 LOOPER SHAFT BUSHING (P) 傳動軸套箇(術) C5-C14 LOOPER SHAFT BUSHING (F) 傳動軸套箇(術) C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套箇(術) C5-C16 LOOPER SHAFT BUSHING (F) 傳動軸套箇(術) C5-C17 SET COLLAR 定位次 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-20 OIL GAUGE 探油棒 C5-21 PACKING 防油電計 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油電計 C5-24 PACKING 防油電計 C5-25 "TYPE TRANSMISSION DEVICE 8字論連桿 C5-26 ECCENTRIC WITH SCREW 小凸輪 C5-27 EYPIECE H型連桿 C5-28 STEEL BALL 商商資政 C5-29 LOOPER SLIDE BASE 連桿固定片 C5-20 UOPER SLIDE BASE 連桿固定片 C5-230 WASHER 波浪鑽子 <tr< td=""><td>1 1 1</td></tr<>	1 1 1
C5-06 PIN 插銷 1 C5-C7 LOOPER FRONT-REAR TRANSMISSION 前後驅動連桿 1 C5-C3 SLIDE BROCK SHAFT 國定軸牙 1 C5-09 LOOPER LEVER SHAFT 雙節固定軸 1 C5-10 PACKING 琴圈 1 C5-C10 PACKING ST 1 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 1 C5-C12 WASHER 琴圈 1 C5-C13 LOOPER SHAFT CLAMP 傳動軸充 1 C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(资) 1 C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(资) 1 C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(资) 1 C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(⑦) 1 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 1 C5-C19 PACKING 操證學問 1 C5-22 CAP PLATE T 軸蓋 1 C5-23 PACKING 防油墊片 1 C5-24 PYPE TRANSMISSION DEVICE 8字鈳連桿 1 C5-25 "BTYPE TRANSMISSION DEVICE 8字鈳連桿 1 C5-C26 ECCENTRIC WTH SCREW 小凸軸 1 </td <td>C5-06 PIN 插銷 C5-C7 LOOPER FRONT-REAR TRANSMISSION 前後驅動連桿 C5-C8 SLIDE BROCK SHAFT 固定軸牙 C5-09 LOOPER LEVER SHAFT 雙節固定軸 C5-10 PACKING 整極 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C13 LOOPER SHAFT (Jamma) C5-C14 LOOPER SHAFT (Jamma) C5-C15 LOOPER SHAFT (Jamma) C5-C16 LOOPER SHAFT BUSHING (Planghatagen) C5-C17 SET COLLAR 定位次 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油整片 C5-21 PACKING 防油整片 C5-21 PACKING 防油整片 C5-21 PACKING 防油整片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 修動型相 C5-24 PACKING 修動型相 C5-25 "8"TYPE TRANSMISSION DEVICE 8"字测連桿 C5-26 ECENTRIC WITH SCREW 小凸輪 C5-27 EYEPIECE H型連桿 C5-28 STEEL BALL 萬山濱原 C5-29 LOOPER SLIDE BASE 連桿固定片 C5-23 THORE Yabage C5-33 </td> <td>1</td>	C5-06 PIN 插銷 C5-C7 LOOPER FRONT-REAR TRANSMISSION 前後驅動連桿 C5-C8 SLIDE BROCK SHAFT 固定軸牙 C5-09 LOOPER LEVER SHAFT 雙節固定軸 C5-10 PACKING 整極 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C13 LOOPER SHAFT (Jamma) C5-C14 LOOPER SHAFT (Jamma) C5-C15 LOOPER SHAFT (Jamma) C5-C16 LOOPER SHAFT BUSHING (Planghatagen) C5-C17 SET COLLAR 定位次 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油整片 C5-21 PACKING 防油整片 C5-21 PACKING 防油整片 C5-21 PACKING 防油整片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 修動型相 C5-24 PACKING 修動型相 C5-25 "8"TYPE TRANSMISSION DEVICE 8"字测連桿 C5-26 ECENTRIC WITH SCREW 小凸輪 C5-27 EYEPIECE H型連桿 C5-28 STEEL BALL 萬山濱原 C5-29 LOOPER SLIDE BASE 連桿固定片 C5-23 THORE Yabage C5-33	1
C5-C7 LOOPER FRONT-REAR TRANSMISSION 前後驅動連桿 1 C5-C8 SLIDE BROCK SHAFT 國定軸子 1 C5-09 LOOPER LEVER SHAFT 國前固定軸 1 C5-C10 PACKING 整個 1 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動進桿 1 C5-C12 WASHER 整個 1 C5-C13 LOOPER SHAFT CLAMP 傳動軸來 1 C5-C14 LOOPER SHAFT @動軸 1 C5-C15 LOOPER SHAFT @動曲 1 C5-C16 LOOPER SHAFT BUSHING (F) 傳動軸套筒(街) 1 C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(街) 1 C5-C16 FORWARD ARM CONER ASSY 平面蓋板 1 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 1 C5-20 OIL GAUGE 探抽棒 1 C5-21 PACKING 防油墊片 1 C5-22 CAP PLATE 下軸蓋 1 C5-23 PACKING 防油墊片 1 C5-24 PACKING 防油墊片 1 C5-25 "8"TYPE TRANSMISSION DEVICE 8字翻連標 1 C5-26 ECCENTRIC WITH SCREW 小凸輪 1 C5-	C5-C7 LOOPER FRONT-REAR TRANSMISSION 前後驅動連桿 C5-C8 SLIDE BROCK SHAFT 國范軸牙 C5-09 LOOPER LEVER SHAFT 雙節固定軸 C5-10 PACKING 整濁 C5-11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C13 LOOPER SHAFT CLAMP 傳動軸疾 C5-C14 LOOPER SHAFT BUSHING (F) 傳動軸疾笥(依) C5-C15 LOOPER SHAFT BUSHING (B) 傳動軸疾笥(依) C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸疾笥(依) C5-C17 SET COLLAR 定位來 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油整片 C5-20 OIL GAUGE 探油棒 C5-21 PACKING 防油整片 C5-22 CAP PLATE T 軸蓋 C5-23 PACKING 防油整片 C5-24 PACKING 防油整片 C5-25 "BTYPE TRANSMISSION DEVICE 8"字詢連桿 C5-C26 ECCENTRIC WITH SCREW 小心輪 C5-C28 TEEL BALL 萬向滾來 C5-C29 LOOPER SLL 萬台孫來 C5-C20 UOPER SLL 萬台孫 運程 C5-C29 LOOPER SLL 萬台孫 C5-C20 UOPER SLL 萬台孫來 C5-C21 EVEPIECE H型運程 C5-C23 LOOPER SLL 萬台孫來 C5-C24 <t< td=""><td>1</td></t<>	1
C5-C8 SLIDE BROCK SHAFT 固定軸子 1 C5-09 LOOPER LEVER SHAFT 國定軸子 1 C5-10 PACKING 整圈 1 C5-11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 1 C5-C13 LOOPER SHAFT CLAMP 傳動軸交 1 C5-C13 LOOPER SHAFT CLAMP 傳動軸交 1 C5-C14 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) 1 C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) 1 C5-C16 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) 1 C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(街) 1 C5-C16 LOOPER SHAFT BUSHING (F) 傳動軸套筒(街) 1 C5-C17 SET COLLAR 定位次 1 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 1 C5-C219 PACKING 防油整片 1 C5-221 PACKING 防油整片 1 C5-23 PACKING 防油整片 1 C5-C26 ECCENTRIC WITH SCREW 小凸輪 1 C5-C28 STEEL BALL 器向该珠 1 C5-C28 STEEL BALL 器向该珠 1 C5-C28 STEEL BALL 器向该珠 1	C5-C8 SLIDE BROCK SHAFT 固定軸牙 C5-09 LOOPER LEVER SHAFT 運節固定軸 C5-10 PACKING 整圈 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C12 WASHER 整圈 C5-C13 LOOPER SHAFT CLAMP 傳動軸夾 C5-C14 LOOPER SHAFT BUSHING (F) 傳動軸套筒(街) C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(街) C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(団) C5-C17 SET COLLAR 定位來 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油整片 C5-C20 OIL GAUGE 探油棒 C5-21 PACKING 防油整片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油整片 C5-C26 ECENTRIC WITH SCREW 小凸輪 C5-C27 EYEPIECE H型連桿 C5-C28 STEEL BALL 蘆向滾珠 C5-C29 LOOPER FEEDING FORK 叉動柄 C5-C29 LOOPER FEEDING FORK 叉動柄 C5-C30 WASHER 滚浪運費 C5-C31 LOOPER FEEDING FORK 叉動柄 C5-X32 C5-X33 C5-X34 SCREW 11/64x40 螺算 <td></td>	
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C5-10 PACKING 整樹 1 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 1 C5-C12 WASHER 整燭 1 C5-C13 LOOPER SHAFT CLAMP 傳動軸充 1 C5-C14 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) 1 C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) 1 C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(街) 1 C5-C16 LOOPER SHAFT BUSHING (F) 傳動軸套筒(街) 1 C5-C17 SET COLLAR 定位次 1 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 1 C5-C19 PACKING 膝抽整片 1 C5-C20 OIL GAUGE 探油棒 1 C5-21 PACKING 防油整片 1 C5-22 CAP PLATE P触蓋 1 C5-23 PACKING 防油整片 1 C5-24 SCP PUTE TRANSMISSION DEVICE 8字줽道桿 1 C5-25 'B'TYPE TRANSMISSION DEVICE 8字줽道種桿 1 C5-C26 ECCENTRIC WITH SCREW 小凸軸 1 C5-C27 EVEPIECE H型道桿 1 C5-C28 SIDE BASE 連桿固定片 1 <t< td=""><td>C5-10 PACKING 整圈 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C12 WASHER 整圈 C5-C13 LOOPER SHAFT CLAMP 傳動軸次 C5-C14 LOPER SHAFT BUSHING (F) 傳動軸套筒(後) C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(街) C5-C17 SET COLLAR 定位來 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油整片 C5-20 OIL GAUGE 探油棒 C5-21 PACKING 防油整片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油整片 C5-24 PACKING 防油整片 C5-25 "8"TYPE TRANSMISSION DEVICE 8字翻連桿 C5-26 ECCENTRIC WITH SCREW 小凸輪 C5-27 EYEPIECE H型連桿 C5-28 STEEL BALL 萬向滾珠 C5-C30 UAPER Yaph C5-C31 LOOPER SLIDE BASE 連桿固定片 C5-C32 LOOPER FEEDING FORK 叉動柄 C5-X28 SCREW 15/64×28 螺釘 C5-X34 SCREW 11/64×40 螺釘 C5-X35 SCREW 11/64×40 螺釘 C5-X34 SCR</td><td></td></t<>	C5-10 PACKING 整圈 C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-C12 WASHER 整圈 C5-C13 LOOPER SHAFT CLAMP 傳動軸次 C5-C14 LOPER SHAFT BUSHING (F) 傳動軸套筒(後) C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(街) C5-C17 SET COLLAR 定位來 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油整片 C5-20 OIL GAUGE 探油棒 C5-21 PACKING 防油整片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油整片 C5-24 PACKING 防油整片 C5-25 "8"TYPE TRANSMISSION DEVICE 8字翻連桿 C5-26 ECCENTRIC WITH SCREW 小凸輪 C5-27 EYEPIECE H型連桿 C5-28 STEEL BALL 萬向滾珠 C5-C30 UAPER Yaph C5-C31 LOOPER SLIDE BASE 連桿固定片 C5-C32 LOOPER FEEDING FORK 叉動柄 C5-X28 SCREW 15/64×28 螺釘 C5-X34 SCREW 11/64×40 螺釘 C5-X35 SCREW 11/64×40 螺釘 C5-X34 SCR	
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C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 1 C5-C12 WASHER 報酬 1 C5-C13 LOOPER SHAFT CLAMP 傳動軸充 1 C5-C13 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) 1 C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(倚) 1 C5-C17 SET COLLAR 定位來 1 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 1 C5-C19 PACKING 防油垫片 1 C5-C20 OIL GAUGE 探祜棒 1 C5-21 PACKING 防油垫片 1 C5-22 CAP PLATE 下軸蓋 1 C5-23 PACKING 防油垫片 1 C5-24 PACKING 防油垫片 1 C5-25 "3"TYPE TRANSMISSION DEVICE 8字創連桿 1 C5-C26 ECCENTRIC WITH SCREW 小凸軸 1 C5-C28 LOOPER SLIDE BASE 連桿相定片 1 C5-C30 WASHER 推測 1 C5-C31 LOOPER FEEDING FORK 叉動柄 1 C5-702 SOUARE BALL 四方滑塊 1 C5-X28 SCREW 11/64:40 螺釘 1 C5-X33 -	C5-C11 CONNECTING ROD GUIDE PLATE 上下驅動連桿 C5-12 WASHER 整濁 C5-C13 LOOPER SHAFT CLAMP 傳動軸來 C5-C14 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(前) C5-C17 SET COLLAR 定位來 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油整片 C5-C20 OIL GAUGE 探迪棒 C5-21 PACKING 防油整片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油整片 C5-24 CAP PLATE 下軸蓋 C5-25 "8"TYPE TRANSMISSION DEVICE 8字銅連桿 C5-C26 ECCENTRIC WITH SCREW 小凸輪 C5-C27 EYEPIECE H型車桿 C5-C28 STEEL BALL 酒向滾珠 C5-C30 WASHER 波浪彈片 C5-C31 LOOPER SLIDE BASE 連桿固定片 C5-C32 C5-C33 C5-C34 C5-C352 C5-C31 LOOPER FLEDING FORK 双動柄 C5-X32 C5-X42 <td>1</td>	1
C5-12 WASHER 整圈 1 C5-13 LOOPER SHAFT (独動軸) 1 C5-C13 LOOPER SHAFT (独動軸) 1 C5-C15 LOOPER SHAFT BUSHING (F) (傳動軸套筒(街)) 1 C5-C16 LOOPER SHAFT BUSHING (B) (傳動軸套筒(街)) 1 C5-C16 LOOPER SHAFT BUSHING (B) (傳動軸套筒(街)) 1 C5-C17 SET COLLAR 定位次 1 C5-C19 PACKING 防油垫片 1 C5-20 OIL GAUGE 探袖榕 1 C5-21 PACKING 防油垫片 1 C5-22 CAP PLATE 下軸蓋 1 C5-23 PACKING 防油垫片 1 C5-24 CAP PLATE 下軸蓋 1 C5-25 "B"TYPE TRANSMISSION DEVICE 8字銅連桿 1 C5-26 ECCENTRIC WITH SCREW 小凸輪 1 C5-27 EYEPIECE H型連桿 1 C5-C28 STEEL BALL 萬向滾強 1 C5-C29 LOOPER SLIDE BASE 連桿固定片 1 C5-702 SQUARE BALL 酉方滑塊 1 C5-711 LOOPER FEEDING FORK 欠動頻 1 C5-722 SCREW 11/64:40 螺貨	C5-12 WASHER 整圈 C5-C13 LOOPER SHAFT CLAMP 傳動軸夾 C5-A14 LOOPER SHAFT @動軸 C5-C15 LOOPER SHAFT @ushinG (F) 傳動軸套筒(後) C5-16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(街) C5-17 SET COLAR 定位夾 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油垫片 C5-20 OLG AUGE 探油棒 C5-21 PACKING 防油垫片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油垫片 C5-24 PACKING 防油垫片 C5-25 "8"TYPE TRANSMISSION DEVICE 8字銅連桿 C5-26 ECCENTRIC WITH SCREW 小凸輪 C5-27 EYEPIECE H型連桿 C5-C28 STEEL BALL 満向滾珠 C5-C28 STEEL BALL 満向滾珠 C5-C30 WASHER 波浪彈片 C5-C31 LOOPER FEEDING FORK 叉動柄 C5-32 C5-702 SQUARE BALL 四方滑塊 C5-X34 SCREW 15/64×28 螺釘 C5-X35 SCREW 11/64×40 螺釘 C5-X34 SCREW 11/64×40 螺釘 C5-X35 SCREW 11/64×40 螺釘 C	
C5-C13 LOOPER SHAFT CLAMP 傳動軸來 1 C5-C14 LOOPER SHAFT BUSHING (F) 傳動軸套简(法) 1 C5-C15 LOOPER SHAFT BUSHING (B) 傳動軸套简(法) 1 C5-16 LOOPER SHAFT BUSHING (B) 傳動軸套简(法) 1 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 1 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 1 C5-C19 PACKING 防油整片 1 C5-20 OIL GAUGE 探油棒 1 C5-21 PACKING 施露整層 3 C5-22 CAP PLATE 下軸蓋 1 C5-23 PACKING 防油整片 1 C5-24 FYPE TRANSMISSION DEVICE 8字銅連桿 1 C5-25 "3"TYPE TRANSMISSION DEVICE 8字銅連桿 1 C5-26 ECCENTRIC WITH SCREW 小凸輪 1 C5-27 EYPEPIECE H型連桿 1 C5-C28 STEEL BALL 萬向滾珠 1 C5-C30 WASHER 波浪彈片 1 C5-C31 LOOPER FEEDING FORK 叉動柄 1 C5-X32 - 1 C5-X34 SCREW 15/64×28 螺钉 1 C5-X35 S	C5-C13 LOOPER SHAFT CLAMP 傳動軸來 C5-A14 LOOPER SHAFT 個動軸 C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(微) C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(简) C5-C17 SET COLLAR 定位來 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油墊片 C5-C21 PACKING 防油墊片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油墊片 C5-24 CAP PLATE 下軸蓋 C5-25 "3"TYPE TRANSMISSION DEVICE 8字銅連桿 C5-26 ECCENTRIC WITH SCREW 小凸輪 C5-27 EYEPIECE H型連桿 C5-C28 STEEL BALL 萬向滾珠 C5-C29 LOOPER SLIDE BASE 連桿固定片 C5-C30 WASHER 波浪彈片 C5-C31 LOOPER REDING FORK 叉動柄 C5-32 C5-33 C5-33 C5-X9 SCREW 11/64×40 螺釘 C5-X34 SCREW 11/64×40 螺釘 C5-X35 SCREW 11/64×40 螺釘 C5-X34 SCREW 11/64×40 螺釘 C5-X35 SCREW 11/64×40 螺釘 C5-X34	
C5-A14 LOOPER SHAFT 傳動軸 1 C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套简(後) 1 C5-C16 LOOPER SHAFT BUSHING (B) 傳動軸套简(節) 1 C5-C17 SET COLLAR 定位夾 1 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 1 C5-C19 PACKING 防油整片 1 C5-20 OIL GAUGE 探油棒 1 C5-21 PACKING 防油整片 1 C5-22 CAP PLATE 下軸蓋 1 C5-23 PACKING 防油整片 1 C5-24 CAP PLATE 下軸蓋 1 C5-25 "9"TYPE TRANSMISSION DEVICE 8字銅連桿 1 C5-26 ECCENTRIC WITH SCREW 小凸輪 1 C5-27 EYEPIECE H型連桿 1 C5-28 STEEL BALL 當向滾珠 1 C5-29 LOOPER FLIDE BASE 連桿固定片 1 C5-21 LOOPER FLIDE BASE 連桿固定片 1 C5-32 - 1 1 C5-33 - 1 1 C5-33 - 1 1 C5-X9 SCREW 11/64×40 螺釘	C5-A14 LOOPER SHAFT 傳動軸 C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套筒(後) C5-16 LOOPER SHAFT BUSHING (B) 傳動軸套筒(前) C5-17 SET COLLAR 定位夾 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油整片 C5-20 OIL GAUGE 探油棒 C5-21 PACKING 防油整片 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油整片 C5-24 PACKING 防油整片 C5-25 "8"TYPE TRANSMISSION DEVICE 8字銅連桿 C5-26 ECCENTRIC WITH SCREW 小凸輪 C5-C28 STEEL BALL 萬向滾珠 C5-C29 LOOPER SLIDE BASE 連桿固定片 C5-C29 LOOPER SLIDE BASE 連桿固定片 C5-C30 WASHER 波浪彈片 C5-C31 LOOPER FEDING FORK 叉動柄 C5-32 C5-33 C5-702 SQUARE BALL 四方滑塊 C5-X28 SCREW 11/64x40 螺釘 C5-X31電 SCREW 11/64x40 螺釘 C5-X34 SCREW 11/64x40 螺釘 C5-X35 SCREW 11/64x40 螺釘 C5-X34 SCREW 11/64x40 螺釘	-
C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套简(微) 1 C5-16 LOOPER SHAFT BUSHING (B) 傳動軸套简(简) 1 C5-17 SET COLLAR 定位夾 1 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 1 C5-C19 PACKING 防油墊片 1 C5-20 OIL GAUGE 揉油棒 1 C5-21 PACKING 防油垫片 1 C5-22 CAP PLATE 下軸蓋 1 C5-23 PACKING 防油垫片 1 C5-24 PACKING 防油垫片 1 C5-25 "8"TYPE TRANSMISSION DEVICE 8字銅連桿 1 C5-26 ECCENTRIC WITH SCREW 小凸輪 1 C5-27 EYEPIECE H型連桿 1 C5-C28 STEEL BALL 満向滾珠 1 C5-C30 WASHER 波浪彈片 1 C5-C31 LOOPER FEEDING FORK 叉動柄 1 C5-32 - 1 C5-X28 SCREW 15/64×28 螺釘 2 C5-X34 SCREW 11/64×40 螺釘 1 C5-X32 SCREW 11/64×40 螺釘 1 C5-X34 SCREW 311/64×40 螺釘 1	C5-C15 LOOPER SHAFT BUSHING (F) 傳動軸套简(街) C5-16 LOOPER SHAFT BUSHING (B) 傳動軸套简(前) C5-17 SET COLLAR 定位來 C5-C18 FORWARD ARM CONER ASSY 平面蓋板 C5-C19 PACKING 防油整片 C5-21 PACKING 防油整片 C5-21 PACKING 稼墜整圈 C5-21 PACKING 稼墜整圈 C5-22 CAP PLATE 下軸蓋 C5-23 PACKING 防油整片 C5-24 PACKING 防油整片 C5-25 "8"TYPE TRANSMISSION DEVICE 8字銅連桿 C5-26 ECCENTRIC WITH SCREW 小凸輪 C5-27 EYEPIECE H型連桿 C5-C28 STEEL BALL 萬向滾珠 C5-C29 LOOPER SLIDE BASE 連桿固定片 C5-C30 WASHER 波浪彈片 C5-C31 LOOPER FEEDING FORK 叉動柄 C5-X32 C5-X34 SCREW 15/64x28 螺釘 C5-X35 SCREW 11/64x40 螺釘 C5-X36-1 SCREW 11/64x40 螺釘 C5-X32 SCREW 11/64x40 螺釘 C5-X34 SCREW 11/64x40 螺釘 C5-X35 SCREW 11/64x40 螺釘 C5-X36-1 SCREW 11/64x40 螺釘	
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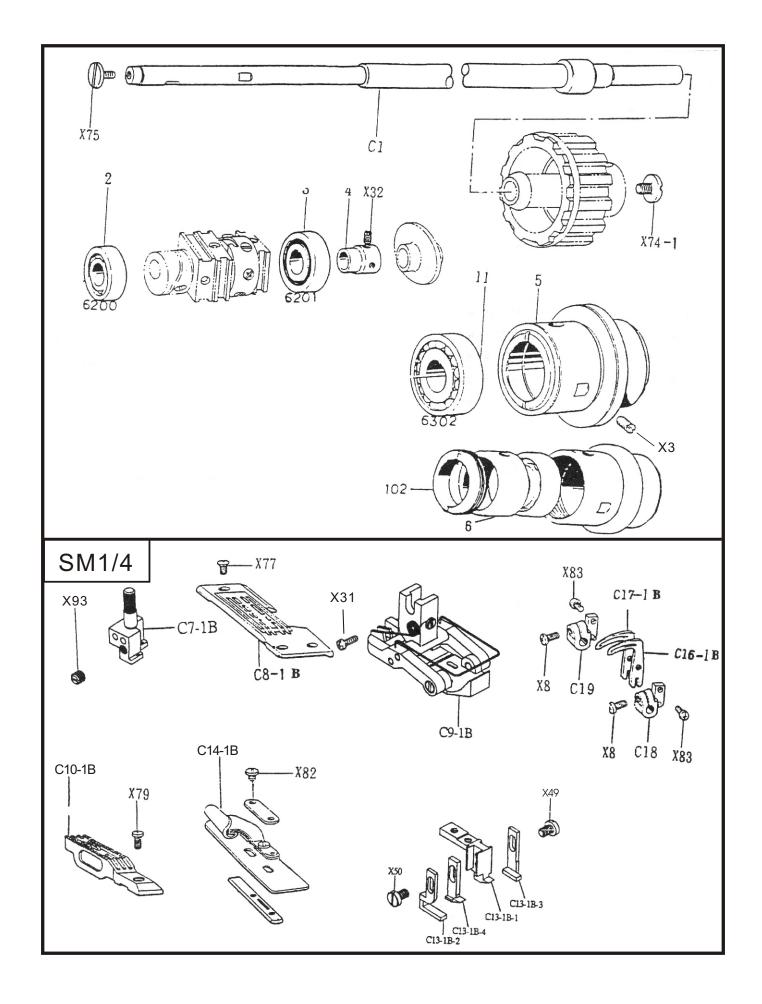
UPPER THREADING MECHANISM

Constant UPPER THREAD GUIDE RETAINER 上現設施 C6-01 INNE GUIDE DEVICE 地位置加 C6-71 UNE GUIDE DEVICE 地位置加 C6-71 UNE GUIDE DEVICE 地位置加 C6-71 INNE GUIDE DEVICE 地位置加 C6-71 INNE GUIDE DEVICE 地位加 C6-72 INNE GUIDE DEVICE 地位加 C6-73 UNDER DEVICE 地位加 C6-74 UNDER DEVICE 地位加 C6-75 UNDER DEVICE NON SPRONG 変加 C6-74 UNDER DEVICE NON SPRONG 変加 C6-75 TENSION RELEASE CONNECTING ROD 1-能認知 C6-75 TENSION RELEASE CONNECTING ROD 1-能認知 C6-74 UNDER DEVICE NON ROD 1-能認知 C6-74 UNDER DEVICE UNDER NON C6-74 UNDER DEVICE NON ROD 1-能認知 C6-74 UNDER THREAD GUIDE 地秘 C6-74 UNDER THREAD GUIDE 地秘 C6-74 UNDER THREAD GUIDE 地秘 C6-74 UNDER THREAD GUIDE 地W C6-74 UNDER THREAD GUIDE BAACKET M1/10 C6-74 UNDER THREAD GUIDE 地W C6-74 UNDER THREAD GUIDE MAACKET M1/10 C6-74 UNDER DEVICE NON STUD SCREW 文目台 M1 C6-758 UNDEVICE NON STUD SCREW 文目台 M1 C6-758 UNDEVICE NON STUD SCREW 文目台 M2 C6-759 SCREW N66-76-78 C6-774 UNDEVICE NON STUD SCREW 文目台 M2 C6-77	- NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C6-06 THREAD HANGER 導線圈 1 C6-71 LINE GUIDE DEVICE 導位基座 1 C6-71 PIN 銷 1 C6-08 TENSION SPRING WASHER 彈簧整圈 2 C6-09 TENSION SPRING WASHER 彈簧整圈 2 C6-10 NUT 螺母 2 C6-11 TENSION DISE PRESSER 蛋力整圈 2 C6-13 UPPER THREAD TENSION SPRONG 蛋力彈簧 2 C6-C14 UPPER THREAD TENSION SPRONG 蛋力彈簧 2 C6-C15 THREAD RELEASE PIN 銷 1 C6-C15 THREAD TENSION SUTD SCREW 過線固定片 2 C6-C19 UPPER THREAD ARK UP GUIDE 天秤過線 1 C6-C21 UPPER THREAD ARK UP COVER 天秤灣 1 C6-C21 UPPER THREAD ARK UP COVER 天秤灣 1 C6-C22 THREAD TAKE-UP GUIDE 紫放過線 2 C6-C32 THREAD TAKE-UP GUIDE 紫放過線 1 C6-C32 THREAD TAKE-UP GUIDE 紫放過線 1 C6-C32 THREAD TAKE-UP GUIDE 紫放過線 1 C6-C32 THREAD TAKE-UP GUIDE 導線約 1 C6-C33 WASHER 整圖 1 <th></th> <th></th> <th><u>1</u></th>			<u>1</u>
C6-C7 LINE GUIDE DEVICE 導位基座 1 C6-71 PIN 銷 1 C6-08 TENSION SPRING WASHER 彈簧墊圈 2 C6-09 TENSION SPRING WASHER 彈簧墊圈 2 C6-10 NUT 縱母 2 C6-11 TENSION DISC 沙拉片 4 C6-12 TENSION DISC 沙拉片 4 C6-13 UPPER THREAD TENSION SPRONG 張力彈簧 2 C6-14 UPPER THREAD TENSION SPRONG 張力彈簧 2 C6-C15 THREAD RELEASE PIN 銷 1 C6-C16 UPPER THREAD TENSION SUTD SCREW 過線固定片 2 C6-C19 UPPER THREAD TAKE-UP GUIDE 天評過線 1 C6-C21 UPPER THREAD ARM GUIDE 「然的級 2 C6-C21 UPPER THREAD ARM GUIDE 「然的緣 2 C6-C32 TENSION RELEASE CONNECTING ROD 上線鬆放燈柄 1 C6-25 TENSION RELEASE CONNECTING ROD 上線鬆放燈柄 1 C6-32 THREAD TAKE-UP GUIDE 導線句 1 C6-33 WASHER 整圖 1 1 C6-34 UPPER THREAD TAKE-UP GUIDE 導線句 1 1 C6-33		THREAD HANGER 導線圈	1
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C6-09 TENSION SPRING WASHER 彈簧墊圈 2 C6-10 NUT 螺母 2 C6-11 TENSION DISC 沙拉片 4 C6-12 TENSION DISC 沙拉片 4 C6-13 UPPER THREAD TENSION SPRONG 蛋力彈簧 2 C6-14 UPPER THREAD TENSION SPRONG 蛋力彈簧 2 C6-15 THREAD RELEASE PIN 銷 1 C6-C15 UPPER THREAD TAKE-UP GUIDE 大杆過線 1 C6-C21 UPPER THREAD TAKE-UP GUIDE 大杆過線 2 C6-C21 UPPER THREAD TAKE-UP COVER 大杆過線 1 C6-C25 TENSION RELEASE CONNECTING ROD 上線鬆放提柄 1 C6-26 TENSION RELEASE CONNECTING ROD 上線鬆放提柄 1 C6-27 THREAD GUIDE TAKE-UP ASSY 天秤 1 C6-33 WASHER 蟄園 1 C6-34 UPPER THREAD TAKE-UP ASSY 天秤 1 C6-37 LOWER THREAD GUIDE TAKE-UP ASSY 天秤 1 C6-38 WASHER 蟄園 1 C6-39 LOWER THREAD GUIDE BAACKET 固定圈 1 C6-31 LOWER THREAD GUIDE BAACKET 固定圖 1 C6-32 LOWER NGAAM		PIN 銷	1
C6-10 NUT 螺母 2 C6-11 TENSION DISC PRESSER 張力整圈 2 C6-C13 UPPER THREAD TENSION SPRONG 張力彈簧 2 C6-C13 UPPER THREAD RELEASE PIN 銷 1 C6-C15 THREAD RELEASE SHAFT 轉軸 1 C6-C16 UPPER THREAD TAKE-UP GUIDE 天杆渦線 1 C6-C19 UPPER THREAD TAKE-UP GUIDE 天杆淌線 1 C6-C21 UPPER THREAD TAKE-UP GUIDE 天杆淌線 1 C6-C22 THREAD TAKE-UP COVER 天杆淌線 1 C6-C25 TENSION RELEASE CRANK 連桿 1 C6-C26 TENSION RELEASE CONNECTING ROD 上線鬆放提柄 1 C6-C32 THREAD GUIDE TAKE-UP GUIDE 導線鉤 1 C6-C32 THREAD GUIDE TAKE-UP GUIDE 導線鉤 1 C6-C34 UPPER THREAD TAKE-UP ASSY 天枰 1 C6-37 LOWER THREAD GUIDE 導線勾(D) 1 C6-839 LOOPER THREAD GUIDE JAKE-UP ASSY 天枰 1 C6-840 RUBBER PLUG 橡膠塞 1 C6-X08 SCREW 9/64:40 螺颈1 1 C6-X41 SCREW 1/64:40 螺颈1 1 C6-X44		TENSION SPRING WASHER 彈簧墊圈	2
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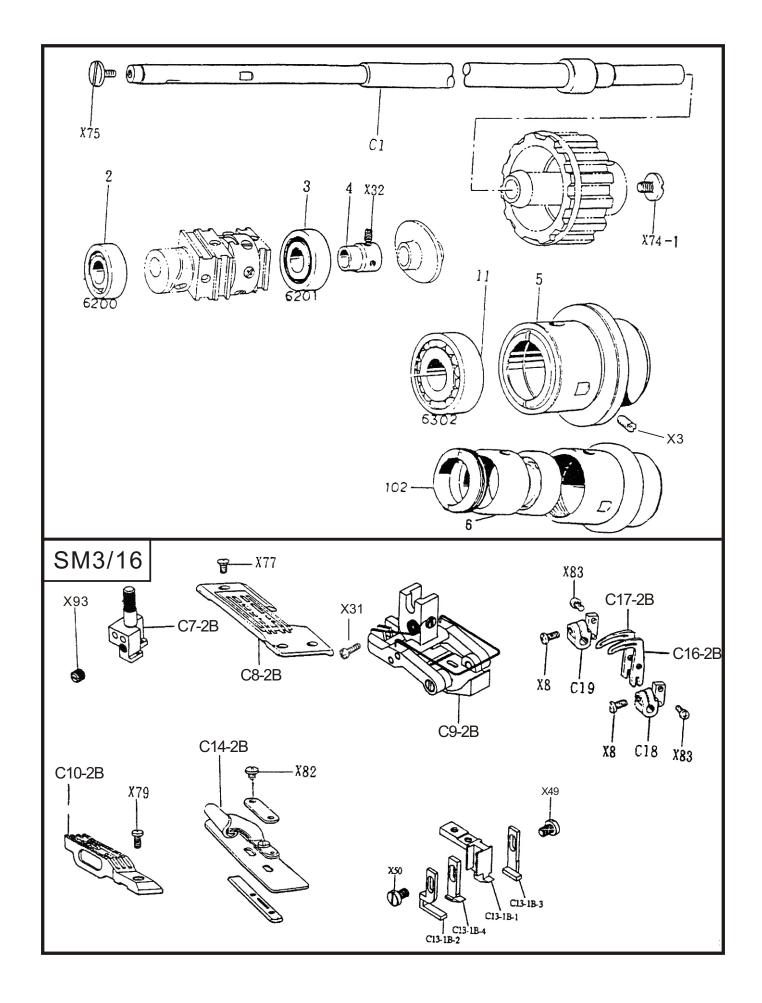
LOWER THREADING MECHANISM

REF. NO.部件編		
		Amt req需求
C7-01	LOERT THREAD GUIDE RETAINER 導線架(上)	1
C7-C2N	THREE PIPE-LINE THREAD TUBE 過線管	1
C7-3N	THREAD TUBE CLAMP 導線圈	4
C7-06	LOWER THREAD GUIDE SUPPORTER 支架輔助	1
<u>C7-12</u>	LOWER THREAD GUIDE HINGE ASSEMBLY 活動鈕(上)	1
C7-12-1	LOWER THREAD GUIDE HINGE ASSEMBLY 活動鈕插銷	2
C7-17	LOWER THREAD COVER 橡膠墊	2
C7-A10	LOWER THREAD COVER 下前蓋	2
C7-A11	PLATE SPRING 彈片勾	2
C7-A12	FIXING PLATE 活動鈕(下)	1
C7-A14	LOWER THREAD TENSION BRACKET 三通過線片	2
C7-A14-1	THREAD GUIDE 穩線片	2
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C7-A17	LOWER THREAD GUIDE RETAINER ?通過線片	
C7-A18	PLATE SPRING 彈片勾	1
C7-A55	LOWER THREAD GUIDE 過線片	1
С7-С20-В	THREAD TENSION ROD 沙拉螺柱	2
C7-C22-B	LOWER TEREAD TENSION NUT 沙拉螺母	1
	LOWER TEREAD TENSION NOT 行位综合	
C7-C23-B	LOWER TEREAD TENSION PLATE 沙拉片	2
C7-C25-B	LOWER TEREAD TENSION SPRING 沙拉彈簧	2
C7-27	THREAD TAKE-UP LEVER COVER 護線蓋	4
C7-28	SPRING 彈簧勾	2
<u>C7-29</u>	LOWER THREAD TAKE-UP LEVER FRAME 過線輔助架	1
C7-30	LOWER THREAD TAKE-UP LEVER COVER SHAFT 銷	1
C7-31	LOWER THREAD TAKE-UP LEVER BASE 過線支架	1
C7-32	GUIDE PLATE 過線輔助架	1
C7-33	WASHER 墊圈	1
C7-34	LOERT THREAD GUIDE PLATE 固定片	1
C7-35	SCREW 彈簧	2
C7-36	WASHER 墊圈	1
C7-37	LOWER THREAD GUIDE(LEFT) 彈片扣	
C7-39	LOWER THREAD GUIDE(LEFTRIGHT) 導線勾	2
C7-40	LOWER THREAD GUIDE(LEFT) 導線勾	1
C7-41	LOWER THREAD GUIDE PLATE 固定片	1
C7-44	LOWER THREAD TAKE-UP DISC ASSEMBLY 配線凸輪	1
C7-45	LOWER THREAD FEED TUBE 過線管	1
C7-46	LOOPER THREAD GUIDE RACKET 針受座	1
C7-47-1	LOOPER THREAD GUIDE BRACKET 針受座	1
<u>C7-48</u>	THREAD CUTTER GUIDE PLATE 切線刀	
C7-49	THREAD CUTTER 切線刀	1
C7-53	LOOPER GUIDE 過線片	1
C7-A50-2	STOPPER SPRING PLATE 彈片勾	2
	PIN 銷	4
<u>C7-A50-3</u>		4
C7-A50-4	FACE PLATE UPPER HINGE ASSEMBLY(R) 蝴蝶後扭(右)	1
C7-A51-4	FACE PLATE UPPER HINGE ASSEMBLY(L) 蝴蝶後扭(左)	1
C7-B50	LOOPER SIDE COVER (R) ASSY 彎針護蓋	1
C7-B51	LOOPER SIDE COVER (L) ASSY 灣針護蓋	1
C7-C68	PIN 銷	1
C7-X5	SCREW 9/64×40 螺釘	1
C7-X9	SCREW 15/64×28 螺釘	1
	SCREW 11/64×40 螺釘	
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C7-X31-1	SCREW 11/64×40 螺釘	12
C7-X31-2	SCREW 9/64×40 L10 螺釘	2
C7-X44	SCREW 9/64×40 L5 螺釘	7
C7-X45	SCREW 9/64 螺钉	
		2
C7-X50	SCREW 9/64 螺釘	2
C7-X60	SCREW 9/64x40 L4 螺釘	1
C7-X64	SCREW 3/32×56 螺釘	3
C7-X65	SCREW 3/32×56 L4 螺釘	2
<u>C7-X66</u>	SCREW 1/4×40 螺釘	2
C7-X67-1	SCREW 3/32×56 螺釘	6
C7-X92	SCREW 9/64×40 螺钉	1
C7-X95	SCREW 9/64×40 螺釘	1
	NUT 9/64×40 螺母	
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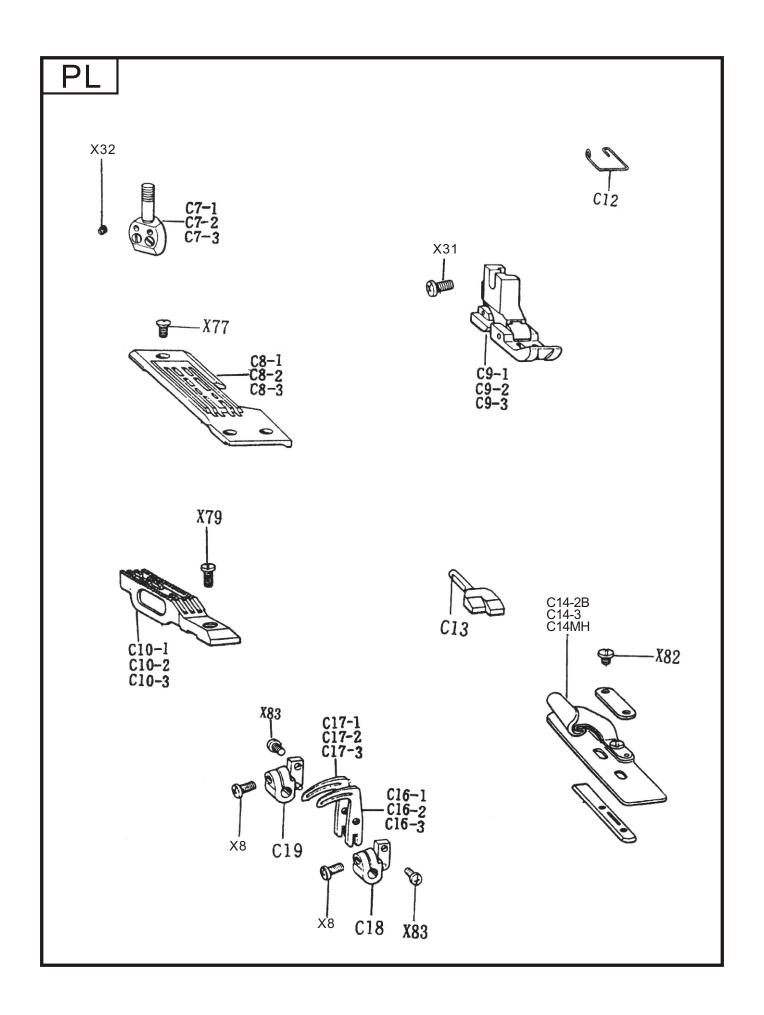
LOWER SHAFT MECHANISM-GAUGE PARTS

REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求
C8-C1	LOVER SHAFT 下主軸	1
C8-02	BEARING 6200 Z 軸承	1
C8-03	BEARING 6201 Z 軸承	1
C8-04	BALL BEARING BUSHING 內套筒	1
C8-05	BEARING CASE ASSEMBLY 軸套筒(下)	1
C8-06	BEARING FIXING BUSHING 緊壓套筒	1
C8-C7-1B	NEEDLE CLAMP WITH SCREW 1/4 針夾	1
C8-C8-1B	NEEDLE PLATE 1/4 針板	1
C8-C9-1B	PRESSER FOOT ASSEMBLY 1/4 壓腳組	1
C8-C10-1B	FEED DOG 1/4 送布齒	1
C8-11	BEARING 6302 軸承	1
C8-C13-1B-1	NEEDLE GUARD 針受座	1
C8-C13-1B-2	NEEDLE GUARD 針受座(右)	1
	NEEDLE GUARD 對受座(行)	1
C8-C13-1B-3	NEEDLE GUARD 對文座(上)	-
C8-C13-1B-4	NEEDLE GUARD 針受座(中)	1
C8-C14-1B	LAPPER ASSY 1/4 導布架	1
C8-C16-1B	LOOPER 1/4 彎針	1
C8-C17-1B	LOOPER 1/4 彎針	1
C8-C18	LOOPER HOLDER 灣針座	1
<u>C8-C19</u>	LOOPER HOLDER 彎針座	1
C8-102	BEARING FIXING SCREW 外牙螺母	1
C8-X3	SCREW 5/16x28 螺釘	1
C8-X8	SCREW 9/64×40 螺釘	2
C8-X31	SCREW 9/64×40 螺釘	1
C8-X32	SCREW 11/64×40 螺釘	2
C8-X49	SCREW 9/64×40 螺釘	1
C8-X50	SCREW 9/64×40 螺釘	1
C8-X74-1	SCREW 1/4×28 螺釘	1
C8-X75	SCREW 11/64×40 螺釘	1
C8-X77	SCREW 11/64×40 螺釘	2
C8-X78	SCREW 9/64×40 螺釘	3
C8-X79	SCREW 3/16x32 螺釘	1
C8-X82	SCREW 9/64×40 螺釘	1
C8-X83	SCREW 11/64x40 螺釘	2
C8-X93	SCREW 11/64x40 螺釘	2
C0-X95		



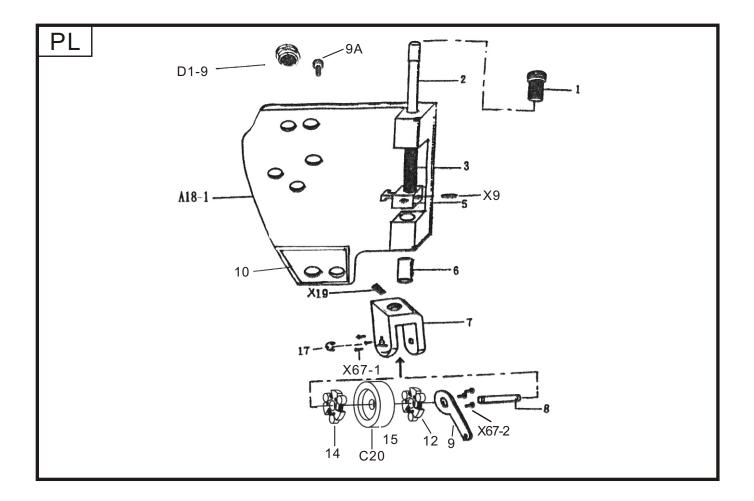
LOWER SHAFT MECHANISM-GAUGE PARTS

REF. NO.部件編號			
00.01	NAME OF PARTS 說明	Amt req	需求量
C8-C1	LOVER SHAFT 下主軸	1	
C8-02	BEARING 6200 Z 軸承	1	
C8-03	BEARING 6201 Z 軸承	1	
C8-04	BALL BEARING BUSHING 內套筒	1	
C8-05	BEARING CASE ASSEMBLY 軸套筒(下)	1	
C8-06	BEARING FIXING BUSHING 緊壓套筒	1	
C8-C7-2B	NEEDLE CLAMP WITH SCREW 3/16 針夾	1	
C8-C8-2B	NEEDLE PLATE 3/16 針板	1	
C8-C9-2B	PRESSER FOOT ASSEMBLY 3/16 壓腳組	1	
C8-C10-2B	FEED DOG 3/16 送布齒	1	
C8-11	BEARING 6302 軸承	1	
C8-C13-1B-1	NEEDLE GUARD 針受座	1	
C8-C13-1B-2	NEEDLE GUARD 針受座(右)	1	
	NEEDLE GUARD 針受座(行)	1	
<u>C8-C13-1B-3</u>			
C8-C13-1B-4	NEEDLE GUARD 針受座(中)	1	·
C8-C14-2B	LAPPER ASSY 3/16 導布架	1	
C8-C16-2B	LOOPER 3/16 彎針	1	
C8-C17-2B	LOOPER 3/16 彎針	1	
C8-C18	LOOPER HOLDER 彎針座	1	
C8-C19	LOOPER HOLDER 彎針座	1	
C8-102	BEARING FIXING SCREW 外牙螺母	1	
C8-X3	SCREW 5/16x28 螺釘	1	
C8-X8	SCREW 9/64×40 螺釘	2	2
C8-X31	SCREW 9/64×40 螺釘	1	
C8-X32	SCREW 11/64x40 螺釘	2	2
C8-X49	SCREW 9/64×40 螺釘	1	
C8-X50	SCREW 9/64×40 螺釘	1	
C8-X74-1	SCREW 1/4×28 螺釘	1	
C8-X75	SCREW 11/64×40 螺釘	1	
C8-X77	SCREW 11/64×40 螺釘	2	
C8-X78	SCREW 9/64×40 螺釘		
C8-X79	SCREW 3/16x32 螺釘	1	
C8-X82	SCREW 9/64×40 螺釘	1	
C8-X83	SCREW 9/04X40 螺釘 SCREW 11/64x40 螺釘	2	
C8-X93	SCREW 11/64x40 螺釘		
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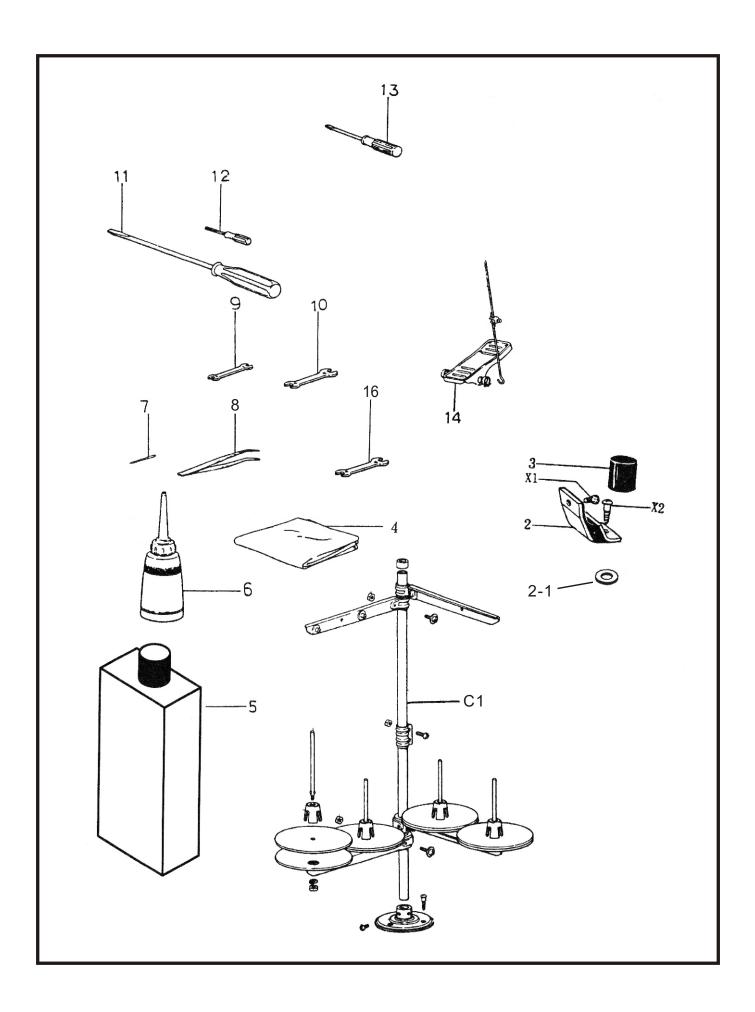
GAUGE PARTS(DP)

REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C10-C7-1	NEEDLE CLAMP EITH SCREW 1/4 針夾	1
C10-C7-2	NEEDLE CLAMP EITH SCREW 3-16 針夾	1
C10-C7-3	NEEDLE CLAMP EITH SCREW 1/8 針夾	1
C10-C8-1	NEEDLE PLATE 1/4 針板	1
C10-C8-2	NEEDLE PLATE 3/16 針板	1
C10-C8-3	NEEDLE PLATE 1/8 針板	1
C10-C9-1	PRESSER FOOT ASSY 1/4 壓腳組	1
C10-C9-2	PRESSER FOOT ASSY 3/16 壓腳組	1
C10-C9-3	PRESSER FOOT ASSY 1/8 壓腳組	1
C10-C10-1	FEED DOG 1/4 送布齒	1
C10-C10-2	FEED DOG 3/16 送布齒	1
	FEED DOG 3/10 达加圈	-
C10-C10-3	FEED DOG 1/8 送布齒	1
C10-C12	FINGER GUARD 針受	1
C10-C13	NEEDLE GUARD 針受	1
C10-C14MH	LAPPER ASSY 導布架喇叭	1
C10-C14-2B	LAPPER ASSY 導布架喇叭	1
C10-C14-3	LAPPER ASSY 導布架喇叭	1
	LOOPER 1/4 彎針	
C10-C16-1	LOOPER 1/4 粤封	1
C10-C16-2	LOOPER 3/16 彎針	1
C10-C16-3	LOOPER 1/8 彎針	1
C10-C17-1	LOOPER 1/4 彎針	1
C10-C17-2	LOOPER 3/16 蠻針	1
C10-C17-2	LOOPER 1/8 營針	1
C10-C18	LOOPER HOLDER 彎針台	1
C10-C19	LOOPER HOLDER 彎針台	1
C10-X8	SCREW 11/64×40 螺釘	2
C10-X31	SCREW 9/64×40 螺釘	1
C10-X32	SCREW 9/64×40 螺釘	2
C10-X77	SCREW 11/64×40 螺釘	3
C10-X79	SCREW 3/16×32 螺釘	1
C10-X82	SCREW 9/64x40 螺釘	1
C10-X83	STUD SCREW 螺釘	2
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PULLER DEVICE MECHANISM

REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C11-01	PRESSURE ADJUSTING SCREW 外牙螺母	1
C11-02	UPPER WHEEL PRESSER BAR 立軸	1
C11-03	SPRING 張力彈簧	1
C11-05	WHEEL DIRECTION FIXING DEVICE 拉布輪壓力提柄	1
C11-06	FRESSER ROD BUSHING 軸套	1
C11-07	UPPER WHEEL SEAT 拉布輪架	1
C11-08	UPPER WHEEL CONNECTON 固定軸	1
C11-09	ONE WAY PULL HOLDER 拉柄	1
C11-03	SCREW 螺釘	-
		4
C11-10	PACKING 防油墊片	1
C11-12	ONE WAY TRIANGULAR WHEEL 單向三角軸片	2
C11-14	ONE WAY STILL BALL 單向滾珠	6
C11-15	ONE WAY STILL SPRING 單向彈簧	6
C11-17	CHOCK RING E型扣環	1
C11-A18-1	FACE PLATE (UPPER) DP上前蓋座	1
C11-C20	UPPER WHEEL 拉布輪(上)	1
	SCREW 15/64×40 螺釘	-
C11-X9	SCREW 15/64×40 with	1
C11-X19	SCREW 15/64×40 螺釘	1
C11-X67-1	SCREW 3/32×56 螺釘	3
C11-X67-2	SCREW 3/32x56 螺釘	3
C11-D1-9	BUBBER 橡膠塞	4
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ACCESSORIES

REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C12-C1	THREAD STAND 四葉線架	1
C12-02	CUSHION ASSEMBLY 固定座	2
C12-2-1	WASHER <u>執</u> 圈	2
C12-03	BASE CUSHION 橡膠墊塊 HEAD COVER 防塵套 OIL TANK 大油壺	2
C12-04	HEAD COVER 防塵套	1
C12-05		1
C12-06		1
	OILER ASSEMBLY 小油瓶 NEEDLE 針	
C12-07	NEEDLE 計	5
C12-08	TWEEZERS 線夾	1
C12-09	SPANNER 固定板手(#7)	1
C12-10	TWEEZERS 線夾 SPANNER 固定板手(#7) SPANNER 固定板手(#8)	1
C12-11	ISCREW DRIVER 大起子	1
C12-12	SCREW DRIVER 小却子	1
C12-12		1
	SCREW DRIVER 小起子 SCREW DRIVER 中起子 THREADLE 腳踏板	
C12-14	THREADLE 腳陷位	2
C12-16	SPANNER 固定板手(#10)	1
C12-X1	SCREW1/4x28 螺釘	2
C12-X2	SCREW 6.2×26 木螺釘	2
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